

• TRUSTED QUALITY SINCE 1921 •

RUST-OLEUM® TRUCK BED LINER KIT



Application instructions:

Rust-Oleum Truck Bed Liner Kit is a two component epoxy/rubber based product designed for maximum protection and easy do-it-yourself application.

This kit contains:

- Part A – Base
- Part B – Activator
- 4” roller frame
- 4” roller cover
- 2” brush
- Drill bit mixing paddle
- Sanding sponge
- Solvent resistant gloves
- Complete detailed instructions

Other items needed (not included):

- Mineral Spirits, (or Xylene, or Isopropyl Alcohol)
- 2” wide, low tack masking tape
- Paint roller pan
- Power drill
- Wire brush
- Clean up rags
- Protective eyewear

NOTICE: READ COMPLETELY BEFORE STARTING YOUR PROJECT

Use only with adequate ventilation. If applying indoors (garage, warehouse, etc.) prevent vapor build-up by opening all windows and doors to achieve cross-ventilation. Always wear protective gloves (provided) and protective eyewear while preparing, mixing and applying Rust-Oleum Truck Bed Liner. Keep away from heat, sparks and flame. Turn off stoves, heaters and other sources of ignition during use and until all vapors are gone. Do not operate vehicle while preparing, mixing and applying Truck Bed Liner. Do not smoke while applying this product.

- To activate this coating, mix Part A-Base with Part B-Activator. If unactivated, the coating will not dry. The mix ratio is 4 parts Part A-Base to 1 part Part B-Activator by volume. ***See Instructions: Step 5.***
- Continue to stir material thoroughly before using and while working to ensure an even application. Once activated (Part A and Part B mixed) the **Coating remains workable for approximately 3-4 hours**, depending on the outside air temperature. If you do not wish to activate the entire gallon, you may activate only the amount you need using the ratio of 4 parts Part A-Base with 1 part Part B-Activator.

- Use the supplied roller for best results.
- Do not apply in the rain. If rain is forecasted apply coating indoors (i.e., well ventilated garage). After the coating has been applied, do not expose to rain for 24 hours.
- Do not apply if temperature is expected to drop below 50°F. If the outdoor temperature drops below 50°F apply indoors (i.e., well ventilated, heated garage). After the coating has been applied, do not expose to temperatures below 50°F for the first 24 hours after application. Allow additional dry time if temperature is between 50° - 60°F.

TIPS – TECHNIQUES – MAINTENANCE FOR PROPER APPEARANCE:

- Use the roller provided in the kit. Load roller evenly and apply, spreading smoothly. Finish up each area only rolling in one direction.
- Be careful not to apply too much coating in one area, especially on vertical surfaces, which can cause running/sagging.
- Rust-Oleum Truck Bed Liner is formulated using a high performance, 2 component epoxy resin system. After extensive lab and field testing of many different resins systems, the results proved this epoxy formula provided the maximum protection available for your truck bed. With epoxy coatings, you may experience some fading over time due to the sun’s ultra-violet rays. Fading will not affect the performance of Rust-Oleum Truck Bed Liner.

INSTRUCTIONS:

1) SURFACE PREPARATION – CLEANING THE TRUCK BED

- Sweep out debris.
- Wire brush any heavily rusted areas to remove rust.
- Power wash or scrub the truck bed with household detergent and water, cleaning all stained and soiled areas. Rinse well and allow bed and tailgate to dry thoroughly.

2) ROUGHING UP SURFACE AND DEGLOSSING

- Using the supplied sanding pad, sand/abrade the entire area that is going to be coated.
- Give special attention to waxed areas; be sure to remove all wax. Truck Bed Liner will not adhere to waxy surfaces.
- Sweep out debris.

3) SOLVENT WIPE: IMPORTANT! Make sure you are working in a well-ventilated area, are wearing protective equipment and have read all cautionary procedures described on the material safety data sheet or label of solvent being used.

- All surfaces must be wiped down using a clean cloth or rag plus Rust-Oleum Mineral Spirits, Rust-Oleum Wax & Tar Remover or Rust-Oleum Paint Prep Wipe.
- Periodically rotate and replace cloths and always use a clean section of the cloth.

4) TAPE/MASKING

- Mask off all areas that will not be coated.
- Cover any open drain plugs and/or latch bolt holes with masking tape.

5) MIXING: Wear painting clothes, protective eyewear and supplied gloves – avoid skin contact.

- Attach the supplied drill bit mixing paddle to power drill and power mix Part A-Base until smooth and homogeneous. Scrape the sides of the cans during the mixing process.
- Pour Part B - Activator into the mixed Part A-Base. Be sure to completely empty the entire contents of Part B - Activator into the mixed Part A-Base. Mix with the supplied drill bit mixing paddle until smooth and uniform. **Let sit undisturbed for 15 minutes before painting.** Once material is activated the working time or pot-life of the coating is 3-4 hours. Following the 15 minute period, continue to stir the material thoroughly before and during use to ensure even application. Scrape sides and bottom of the container during mixing process.

6) APPLICATION OF COATING: Although this product will cover in one coat, two coats are recommended for maximum protection and appearance.

- Once the surface has been prepared, and Part A- Base and Part B - Activator are thoroughly mixed, leave it undisturbed for 15 minutes. Pour the coating into a rolling tray. Starting at the front (wall by the cab) begin applying the coating to all corners and hard to reach areas using a brush. Apply with dabbing motions; do not use a brushing motion. After the first coat is applied, apply a second coat after the first coat has begun to “tack up” (approximately 15-30 minutes). If the coating has been applied and the temperature is between 50° - 60°F allow additional time between coats.
- When all the corners and hard to reach areas have been brushed (cut-in) start applying the first coat to the side walls of the truck bed using the provided roller. Starting on one side slowly work your way from the back (closest to tailgate) moving to the front, then down the opposite side. **See Figure 1.** After the first coat is applied, apply a second coat after the first coat has begun to “tack up” (approximately 15-30 minutes). If the coating has been applied and the temperature is between 50° - 60°F allow additional time between coats.

DO NOT START TO COAT THE FLOOR OF THE TRUCK BED UNTIL YOU HAVE COMPLETED THE SECOND COAT ON THE SIDE WALLS.

- Once the sides are complete, start painting at the front of the bed (wall by the cab). Roll on coating only as far as you can reach comfortably. **See Figure 2.** Apply a second coat as outlined above.
- Continue applying the protective coating to the remainder of the truck bed in the same manner, allowing 15 minutes between coats. Be sure to include the tailgate. **See Figure 3.** Apply a second coat as outlined above.
- After coating is completely applied, immediately remove all masking tape, pulling it off slowly to avoid disturbing the edges of the coating. Handle with care when removing; tape may have wet coating sticking to it. The earlier the tape is removed the easier it will be to remove.

7) TRUCK BED – BACK IN SERVICE

- Allow 24-48 hours after coating has dried for light duty. Do not throw or drag heavy or sharp items in truck bed until fully cured (7 days).
- Allow 7 days for full cure.

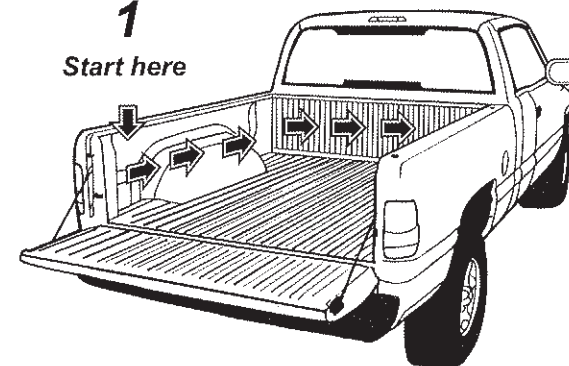
SATISFACTION GUARANTEED: If you are dissatisfied with this product, contact our Customer Service Department at 1-866-585-8430 for a full refund of the purchase price.

**For any questions or comments, call
RUST-OLEUM PRODUCT SUPPORT at 1-866-585-8430**

Figure

1

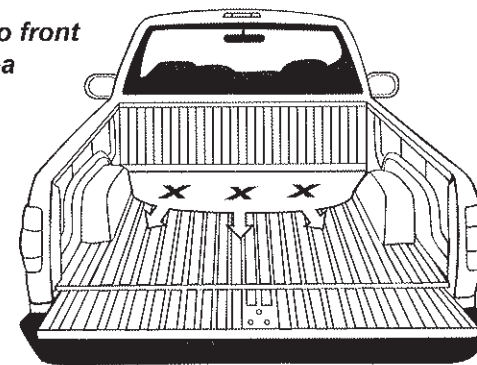
Start here



Figure

2

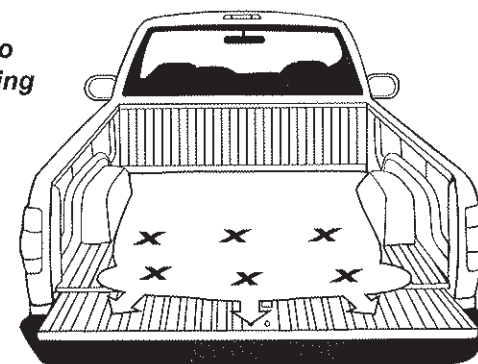
Apply to front bed area



Figure

3

Apply to remaining areas



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