**ROC-128** 

•TRUSTED QUALITY SINCE 1921•

## RUST-OLEUM<sup>®</sup> METALLIC VARNISH

## DESCRIPTION AND USES

Rust-Oleum<sup>®</sup> Metallic Varnish is designed to create a metallic effect over any stained, painted or unfinished surface. Metallic Varnish offers excellent scratch resistance in a water-based semi-gloss formula. It is odourless, fast drying and provides for easy soap and water clean-up. It is ideal for all interior projects including furniture, cabinets, trim, doors and accessories. It is not for use on floors or outdoor surfaces.

## PRODUCTS

SKU	DESCRIPTION (946 mL)
337871	Copper
337874	Silver
337876	Gold

### PRODUCT APPLICATION

#### SURFACE PREPARATION

**PREVIOUSLY FINISHED SURFACES:** Surfaces must be clean, dry and free of old finishes, dust, dirt, oils or foreign matter. Old finishes in poor condition must be removed. Sand surface using 150-220 grit sandpaper and remove all sanding dust using a vacuum or tack cloth. Do not use steel wool as rust may develop after finish has been applied.

**STAINED OR PAINTED WOOD:** Follow manufacturer's directions for application of stain or paint. Make sure surface is completely dry before applying Rust-Oleum Metallic Varnish. Refer to the manufacturer's label for dry times. For best results, use Rust-Oleum<sup>®</sup> Wood Stains.

**UNFINISHED SURFACE:** Sand using 150-220 grit sandpaper and remove all sanding dust using a vacuum or a tack cloth. If a filler or putty is used, make sure that it does not contain wax and allow for enough time to dry thoroughly.

## PRODUCT APPLICATION (cont.)

#### APPLICATION

Apply only when air (ambient) temperature is between 13-32°C and the relative humidity is below 85%. Stir the contents thoroughly before use. DO NOT SHAKE. Apply with a high quality, synthetic bristle brush or a foam brush in the direction f the grain. Apply a thin coat until a uniform film has been achieved. To prevent brush marks, avoid excessive brushing.

A minimum of two coats is recommended. Lightly sand between coats with 320 grit sandpaper after 1 hour. Do not use steel wool. Additional coats can be applied with one hour dry time between coats. Additional coats will enhance the metallic effect.

#### DRY & RECOAT TIMES

Dry and recoat times are based on 21°C and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 1-2 hours. Additional coats can be applied after 1 hour dry time between coats. Allow 48 hours to cure before moderate use of the project. Allow 7 days for full cure.

#### COVERAGE

Approximately 9-11 m<sup>2</sup> per 946 mL. Coverage may vary depending on the applicator and wood species used.

#### CLEAN UP

For fast, easy clean up, use soap and water.

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## PHYSICAL PROPERTIES

		METALLIC VARNISH
Resin Type		Polyurethane/Acrylic Blend
Pigment Type		Organic Pigments and Mica
Solvents		Glycol Ethers and Water
Weight	Per Litre	1.02-1.03 kg
Solids	By Weight	27.1-27.5%
	By Volume	25.0-25.2%
Volatile Organic Compounds		<275 g/l
Recommended Dry File Thickness (DFT) per Coat		25μ
Wet Film to Achieve DFT (Unthinned material)		100 µ
Practical Coverage at Recommended DFT (assume 15% material loss)		9.3-11.6 m <sup>2</sup> /l Coverage may vary depending on the applicator and the type of wood
Dry Times at 25°C and 50% Relative Humidity	Touch	1 hour
	Handle	2 hours
	Recoat	1 hour
	Full Cure	7 days
Shelf Life	·	3 years
Flash Point		93°C
Safety Information		For additional information, see SDS

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