

Product/Technical Data Sheet (TDS)

REOFILL

Description

MOTOSPRAY REOFILL is a fibre glass reinforced 2 pack repair filler.

Uses

For the repair of cracks and holes in automotive, marine and industrial applications. Particularly suitable for bridging and filling large holes that can't be repaired with standard fillers. The major use is in the repair of rust holes in auto panels.

Properties

- Water resistant
- Far stronger than standard body fillers
- Easy to mix and apply
- Inhibits rust
- Superb adhesion properties
- Bridges and fills holes

Surface preparation

Clean and roughen surface by heavy sanding and grinding. Remove all dust, oil, grease, wax, paint and rust to leave a clean, bare metal surface.

Application

Mix 50 parts *REOFILL* to 1 part hardener until a uniform mixture is obtained. Apply a thin even coat to the repair area. A second coat may be applied after the first coat has gelled. For a smooth finish that very accurately follows the original metal contours, fill slightly low. Then finish with a thin layer of *MOTOSPRAY LIGHTWEIGHT BODY FILLER* which can be finely sanded.

Drying Times

Setting time ("Gel Time") - approximately 6 minutes at 20°C. Sanding and finishing may be commenced 20 minutes after application. Allow longer in cooler weather.

Storage

Store in a cool dry place.

Shelf Life

12 months in sealed full container

Safety

See material safety data sheet

Standard Packages and Product Codes

450gm Part No RF500 1kg Part No RF1
2kg Part No RF2.5 4kg Part No RF5.5

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.