

Product/Technical Data Sheet (TDS)

Primer & Putty in One

Description

MOTOSPRAY ONE STEP PRIMER/PUTTY is a ready to use spraying primer/putty, suitable for use under Acrylic and Enamel paint systems.

Uses

Suitable for use as a one step primer putty or with the addition of thinner, as a primer surfacer. May be applied over properly prepared bare steel, body fillers, fibreglass, etch primer and existing finishes in good condition.

Properties

Colour - grey

Provides a high build, easy to sand coating with excellent adhesion.

Soft settling - thinned *ONE STEP* is easily restirred, even if it is left in pot overnight.

Thinning

As a Primer Putty - use undiluted in most cases. May be mixed with a small amount (up to 10%) of *SUPERGLOW* Multipurpose Thinners to suit a particular spray gun set up.

As a Primer Surfacers - Mix one part Primer/Putty with 0.8 to 1 part *SUPERGLOW* Thinners

Surface Preparation

Thoroughly clean surface to be painted with Motospray *PREPWASH* wax and grease remover.

Grind or sand surface rust and treat steel with Motospray *Deoxidiser & Rust Remover*.

For best results bare steel should be coated with *SUPER ETCH Primer*.

Sand Existing painted surfaces with P320 - P400 paper.

Finally clean surface with *PREPWASH*.

Application

Stir contents thoroughly before use.

As a Primer Putty - Apply straight from can using a spray putty gun with air pressure at 350 - 400 kPa. Spray 2-3 medium coats avoiding heavy, wet application. Allow 10 minutes between coats (longer at lower temperatures).

As a Primer Surfacers - Using a conventional suction gun at 350 - 400 kPa apply 2 - 3 coats, allowing 5-9 minutes between coats (longer at lower temperatures).

Drying Time

Allow 2-4 hours drying time (depending on air temperature and film thickness) before sanding with P400 or finer grit dry paper.

Clean up

Use Motospray *SUPERGLOW* Multipurpose Thinner.

Storage

Store in a cool dry place. Always replace the lid securely after use.

Safety

See material safety data sheet.

Standard Packages and Product Codes

1 litre OH1 4 litre OH4 20 litre OH20 Press pack OH400

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.