

## Product/Technical Data Sheet (TDS)

# Flexi Add

### Description

*Motospray Flexi Add* is a specialised additive used to increase the flexibility of automotive topcoats.

### Uses

Use when painting flexible substrates including plastic and rubber car body parts, trim, and Stone Guard. Particularly useful with *HiChem Acrylic Lacquers* including solid colour, metallic, pearl, Clear Over Base, *Top Coat Clear*, *High Opacity White*, *Jet Black*, and *Satin Black*.

May also be used in *Basecoat Colour*, *2 Pack Colour* and *2 Pack Super Clearcoat*, *2 Pack Platinum Clear*, and *2 Pack Express Clear*.

### Surface Preparation

Thoroughly clean surface with *Plastic Cleaner & Antistatic* or *Prepwash*.

Apply *Motospray Flexi Prime* to bare plastic as directed..

### Additive Addition

Add *Flexi Add* after addition of Hardener and prior to addition of thinner.

	Acrylic Solid Colours	Acrylic Top Coat Clear	Basecoat Colors	2 Pack Colours 2 Pack Clears
Hard plastic parts with low twist, low flexibility	Up to 5%	Up to 1%	Up to 1%	Up to 1%
Plastic parts with moderate flexibility and twist	Up to 10%	Up to 2%	Up to 2%	Up to 2%
Soft and very flexible plastic and rubber	Up to 15%	Up to 5%	Up to 5%	Up to 5%

Do not use more than the maximum as drying may be affected. Stir well.

### Paint Application

Add the appropriate amount of required thinner and spray as per directions for the particular topcoat. Avoid heavy application.

### Storage

Store in a cool dry place. Always replace the lid securely after use.

### Safety

Flammable liquid. Provide adequate ventilation during use.

See material safety data sheet.

### Standard Packages and Product Codes

250 mls FA250

*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*