STRUCTURAL PRIMER 3260

Description
A premium quality zinc phosphate short oil alkyd based primer. Cost efficient, fast drying, anti corrosive coating.

Uses
For use on general industrial, engineering products, structural projects and farming environments.

Properties
- Fast drying
- Excellent anti corrosive properties based on zinc phosphate.
- Good adhesion
- Excellent weathering after top coating
- May be used as sole coating for interior use
- Good short term exterior protection (up to 6 months) without top coating.

Surface Preparation
Abrasive blast clean to AS1627.4 Class 2 minimum.
OR: Remove all scale, rust, old and flaking paint etc using a wire brush or mechanical means. All surfaces must be thoroughly degreased with HiChem Prepwash. All surfaces must be dried and primed as soon as possible after cleaning. When applying to non-ferrous surfaces such as galvanised iron, zinc/alum or aluminium apply a thin coat of HiChem Super Etch Primer.

Application
By spray only - conventional or airless. Apply 2-3 medium coats to produce the required build. Minimum dry film build 25 micron is recommended.

Thinning
Conventional spray gun: May be thinned up to 50% with HiChem Enamel Thinner E250. In hot conditions (say greater than 30°C) use HiChem Mineral Turps. Airless spray equipment: Thin up to 15% with HiChem Enamel Thinner E250. In hot conditions (say greater than 30°C) use HiChem Mineral Turps.

Drying time
Surface dry: 10-15 mins depending on temperature and build
Touch dry: 40-50 mins depending on temperature and build
Re-coat after 1 hour with conventional enamels such as HiChem Quick Drying Spray Enamel.

Coverage
Approximately 21 square metres per litre theoretical when applied at dry film thickness of 25 micron (wet film approx. 50 microns).

Volume Solids
52% v/v

Clean up
Clean all equipment with HiChem Enamel Thinner E250 or HiChem Mineral Turps.

Storage
Store in a cool dry place always replace the lid securely after use.
Safety
Highly flammable provide adequate ventilation during use. Flash point below 23°C. See material safety data sheet.

Standard packages
20 litre - 3260B20 (Steel Blue)
- 3260R20 (Steel Red)
- 3260G20 (Grey)
4 litre - 3260B4 (Steel Blue)
- 3260R4 (Steel Red)
- 3260G4 (Grey)
1 litre - 3260B1 (Steel Blue)
- 3260R1 (Steel Red)
- 3260G1 (Grey)
Pressure Pack 3260G400 (Grey)

The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.