

INDUSTRIAL ETCH PRIMER

HiChem Paint Technologies Pty Ltd

Chemwatch Hazard Alert Code: 3

Chemwatch: 73-7341

Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 10/01/2017

Print Date: 19/01/2017

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|--|
| Product name | INDUSTRIAL ETCH PRIMER |
| Synonyms | Product code: IEP |
| Proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Use according to manufacturer's directions. |
|--------------------------|---|

Details of the supplier of the safety data sheet

| | |
|-------------------------|--|
| Registered company name | HiChem Paint Technologies Pty Ltd |
| Address | 73 Hallam South Road Hallam VIC 3803 Australia |
| Telephone | +61 3 9796 3400 |
| Fax | +61 3 9796 4500 |
| Website | www.hichem.com.au |
| Email | info@hichem.com.au |

Emergency telephone number

| | |
|-----------------------------------|--|
| Association / Organisation | HiChem Paint Technologies |
| Emergency telephone numbers | In Australia: HiChem: +61 3 9796 3400 |
| Other emergency telephone numbers | In New Zealand: SRGS Pty Ltd: 0800 500 605 |

CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008 | 1800 039 008 | +612 9186 1132 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

| | Min | Max |
|--------------|-----|-----|
| Flammability | 3 | 4 |
| Toxicity | 2 | 3 |
| Body Contact | 2 | 3 |
| Reactivity | 1 | 2 |
| Chronic | 2 | 3 |


0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|-------------------------------|--|
| Poisons Schedule | S6 |
| Classification ^[1] | Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Reproductive Toxicity Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Acute Aquatic Hazard Category 3, Chronic Aquatic Hazard Category 3 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI |

Label elements

Continued...

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| | |
|--------------------|---|
| GHS label elements |  |
|--------------------|---|

| | |
|-------------|---------------|
| SIGNAL WORD | DANGER |
|-------------|---------------|

Hazard statement(s)

| | |
|------|--|
| H225 | Highly flammable liquid and vapour. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H361 | Suspected of damaging fertility or the unborn child. |
| H336 | May cause drowsiness or dizziness. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H304 | May be fatal if swallowed and enters airways. |
| H412 | Harmful to aquatic life with long lasting effects. |

Precautionary statement(s) Prevention

| | |
|------|---|
| P201 | Obtain special instructions before use. |
| P210 | Keep away from heat/sparks/open flames/hot surfaces. - No smoking. |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray. |
| P271 | Use in a well-ventilated area. |
| P281 | Use personal protective equipment as required. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P273 | Avoid release to the environment. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P301+P310 | IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. |
| P308+P313 | IF exposed or concerned: Get medical advice/attention. |
| P331 | Do NOT induce vomiting. |
| P362 | Take off contaminated clothing and wash before reuse. |
| P370+P378 | In case of fire: Use alcohol resistant foam or normal protein foam for extinction. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P312 | Call a POISON CENTER or doctor/physician if you feel unwell. |
| P337+P313 | If eye irritation persists: Get medical advice/attention. |
| P302+P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P304+P340 | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| P332+P313 | If skin irritation occurs: Get medical advice/attention. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------|-----------|--------------------|
| 108-88-3 | 20-40 | <u>toluene</u> |
| 67-63-0 | 20-40 | <u>isopropanol</u> |
| 64-17-5 | 10-20 | <u>ethanol</u> |

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| | | |
|---------------|-------|--|
| 13463-67-7 | 1-5 | <u>titanium dioxide</u> |
| 7631-86-9 | 1-5 | <u>silica amorphous</u> |
| Not Available | 10-20 | Ingredients determined not to be hazardous |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. |
| Ingestion | <ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. |

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Following acute or short term repeated exposures to toluene:

- ▶ Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- ▶ Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.
- ▶ Primary threat to life from ingestion and/or inhalation is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ <50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

| Determinant | Index | Sampling Time | Comments |
|------------------------|--------------------|---------------------------------|----------|
| o-Cresol in urine | 0.5 mg/L | End of shift | B |
| Hippuric acid in urine | 1.6 g/g creatinine | End of shift | B, NS |
| Toluene in blood | 0.05 mg/L | Prior to last shift of workweek | |

NS: Non-specific determinant; also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

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|----------------------|---|
| Fire Fighting | ▶ Alert Fire Brigade and tell them location and nature of hazard. |
|----------------------|---|

| | |
|------------------------------|--|
| | <ul style="list-style-type: none"> ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Fight fire from a safe distance, with adequate cover. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control the fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include:</p> <p>carbon dioxide (CO₂)</p> <p>other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p> <p>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p> |
| HAZCHEM | •3YE |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

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|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| | |
|----------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. <p>Contains low boiling substance:</p> <p>Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> ▶ Check for bulging containers. ▶ Vent periodically ▶ Always release caps or seals slowly to ensure slow dissipation of vapours ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▶ Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. |
|----------------------|--|

| | |
|-------------------|---|
| | <ul style="list-style-type: none"> ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights, heat or ignition sources. ▶ When handling, DO NOT eat, drink or smoke. ▶ Vapour may ignite on pumping or pouring due to static electricity. ▶ DO NOT use plastic buckets. ▶ Earth and secure metal containers when dispensing or pouring product. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ Keep containers securely sealed. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ Keep containers securely sealed. ▶ Store away from incompatible materials in a cool, dry well ventilated area. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|-------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. |
| Storage incompatibility | <p>For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. ▶ Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity. ▶ Microwave conditions give improved yields of the oxidation products. ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs. <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <ul style="list-style-type: none"> ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. ▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|------------------|---|-----------------------------------|----------------------------------|---------------|---------------|
| Australia Exposure Standards | toluene | Toluene | 191 mg/m ³ / 50 ppm | 574 mg/m ³ / 150 ppm | Not Available | Sk |
| Australia Exposure Standards | isopropanol | Isopropyl alcohol | 983 mg/m ³ / 400 ppm | 1230 mg/m ³ / 500 ppm | Not Available | Not Available |
| Australia Exposure Standards | ethanol | Ethyl alcohol | 1880 mg/m ³ / 1000 ppm | Not Available | Not Available | Not Available |
| Australia Exposure Standards | titanium dioxide | Titanium dioxide | 10 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Precipitated silica / Silica - Amorphous: Silica gel / Precipitated silica / Silica gel | 10 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Diatomaceous earth (uncalcined) / Diatomaceous earth (uncalcined) | 10 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Fume (thermally generated)(respirable dust) | 2 mg/m ³ | Not Available | Not Available | Not Available |

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|------------------------------|------------------|---|---------|---------------|---------------|---------------|
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Fumed silica (respirable dust) / Fumed silica (respirable dust) | 2 mg/m3 | Not Available | Not Available | Not Available |
|------------------------------|------------------|---|---------|---------------|---------------|---------------|

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|------------------|--|---------------|---------------|---------------|
| toluene | Toluene | Not Available | Not Available | Not Available |
| isopropanol | Isopropyl alcohol | 400 ppm | 2000 ppm | 12000 ppm |
| ethanol | Ethyl alcohol; (Ethanol) | Not Available | Not Available | 15000 ppm |
| titanium dioxide | Titanium oxide; (Titanium dioxide) | 30 mg/m3 | 330 mg/m3 | 2,000 mg/m3 |
| silica amorphous | Silica gel, amorphous synthetic | 18 mg/m3 | 200 mg/m3 | 1,200 mg/m3 |
| silica amorphous | Silica, amorphous fumed | 18 mg/m3 | 100 mg/m3 | 630 mg/m3 |
| silica amorphous | Siloxanes and silicones, dimethyl, reaction products with silica; (Hydrophobic silicon dioxide, amorphous) | 120 mg/m3 | 1,300 mg/m3 | 7,900 mg/m3 |
| silica amorphous | Silica, amorphous fume | 45 mg/m3 | 500 mg/m3 | 3,000 mg/m3 |
| silica amorphous | Silica amorphous hydrated | 18 mg/m3 | 220 mg/m3 | 1,300 mg/m3 |

| Ingredient | Original IDLH | Revised IDLH |
|--|-----------------------|-----------------|
| toluene | 2,000 ppm | 500 ppm |
| isopropanol | 12,000 ppm | 2,000 [LEL] ppm |
| ethanol | 15,000 ppm | 3,300 [LEL] ppm |
| titanium dioxide | N.E. mg/m3 / N.E. ppm | 5,000 mg/m3 |
| silica amorphous | N.E. mg/m3 / N.E. ppm | 3,000 mg/m3 |
| Ingredients determined not to be hazardous | Not Available | Not Available |

Exposure controls

| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|---------------------------------|---|-------------------------------|--|-------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| | Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | | | | | | | | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | | | | | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | | | | | | | | |
| Personal protection |  | | | | | | | | | | | | | | | | | | |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be | | | | | | | | | | | | | | | | | | |

INDUSTRIAL ETCH PRIMER

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|------------------------------|---|
| | <ul style="list-style-type: none"> readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] |
| Skin protection | See Hand protection below |
| Hands/feet protection | <ul style="list-style-type: none"> Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. <ul style="list-style-type: none"> Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return. |
| Thermal hazards | Not Available |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|-------------------|-----|
| BUTYL | C |
| CPE | C |
| NAT+NEOPR+NITRILE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NEOPRENE/NATURAL | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE/EVAL/PE | C |
| PVA | C |
| PVC | C |
| SARANEX-23 | C |
| SARANEX-23 2-PLY | C |

Respiratory protection

Type A Filter of sufficient capacity, (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | A-AUS / Class 1 | - | A-PAPR-AUS / Class 1 |
| up to 50 x ES | Air-line* | - | - |
| up to 100 x ES | - | A-3 | - |
| 100+ x ES | - | Air-line** | - |

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

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| | |
|--|---------|
| TEFLON | C |
| VITON | C |
| VITON/CHLOROBUTYL | C |
| VITON/NEOPRENE | C |
| ##propylene glycol monomethyl ether - mixture of | isomers |

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | | | |
|---|---|--|----------------|
| Appearance | Highly flammable liquid; not miscible with water. | | |
| Physical state | Liquid | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | 4.4 (toluene) | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | HIGHLY FLAMMABLE. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Immiscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|---------------------|--|
| Inhaled | <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> |
| Ingestion | Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) |
| Skin Contact | <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use</p> |

Continued...

INDUSTRIAL ETCH PRIMER

| | |
|----------------|---|
| | of the material and ensure that any external damage is suitably protected. |
| Eye | There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. |
| Chronic | Harmful: danger of serious damage to health by prolonged exposure through inhalation. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. |

| INDUSTRIAL ETCH PRIMER | TOXICITY | IRRITATION |
|--|---|---|
| | Not Available | Not Available |
| toluene | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 12124 mg/kg ^[2] | Eye (rabbit): 2mg/24h - SEVERE |
| | Inhalation (rat) LC50: >26700 ppm/1hr ^[2] | Eye (rabbit):0.87 mg - mild |
| | Inhalation (rat) LC50: 49 mg/L/4hr ^[2] | Eye (rabbit):100 mg/30sec - mild |
| | Oral (rat) LD50: 636 mg/kg ^[2] | Skin (rabbit):20 mg/24h-moderate Skin (rabbit):500 mg - moderate |
| isopropanol | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 12792 mg/kg ^[1] | Eye (rabbit): 10 mg - moderate |
| | Inhalation (rat) LC50: 72.6 mg/L/4hr ^[2] | Eye (rabbit): 100 mg - SEVERE |
| Oral (rat) LD50: 5000 mg/kg ^[2] | Eye (rabbit): 100mg/24hr-moderate Skin (rabbit): 500 mg - mild | |
| ethanol | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 17100 mg/kg ^[1] | Eye (rabbit): 500 mg SEVERE |
| | Inhalation (rat) LC50: 64000 ppm/4hr ^[2] | Eye (rabbit):100mg/24hr-moderate |
| Oral (rat) LD50: >1187-2769 mg/kg ^[1] | Skin (rabbit):20 mg/24hr-moderate Skin (rabbit):400 mg (open)-mild | |
| titanium dioxide | TOXICITY | IRRITATION |
| | Inhalation (rat) LC50: >2.28 mg/l/4hr ^[1] | Skin (human): 0.3 mg /3D (int)-mild * |
| | Inhalation (rat) LC50: >3.56 mg/l/4hr ^[1] | |
| | Inhalation (rat) LC50: >6.82 mg/l/4hr ^[1] | |
| | Inhalation (rat) LC50: 3.43 mg/l/4hr ^[1] | |
| | Inhalation (rat) LC50: 5.09 mg/l/4hr ^[1] | |
| Oral (rat) LD50: >2000 mg/kg ^[1] | | |
| silica amorphous | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[1] | Eye (rabbit): non-irritating * |
| | Inhalation (rat) LC50: >0.139 mg/l/14hr ^[2] | Skin (rabbit): non-irritating * |
| Oral (rat) LD50: 3160 mg/kg ^[2] | | |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|----------------|--|
| TOLUENE | <p>For toluene:</p> <p>Acute Toxicity Humans exposed to intermediate to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis, and death. Similar effects are observed in short-term animal studies. Humans - Toluene ingestion or inhalation can result in severe central nervous system depression, and in large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fatal nervous system depression within 30 minutes in one reported case. Constriction and necrosis of myocardial fibers, markedly swollen liver, congestion and haemorrhage of the lungs and acute tubular necrosis were found on autopsy. Central nervous system effects (headaches, dizziness, intoxication) and eye irritation occurred following inhalation exposure to 100 ppm toluene 6 hours/day for 4 days. Exposure to 600 ppm for 8 hours resulted in the same and more serious symptoms including euphoria, dilated pupils, convulsions, and nausea. Exposure to 10,000-30,000 ppm has been reported to cause narcosis and death Toluene can also strip the skin of lipids causing dermatitis Animals - The initial effects are instability and incoordination, lachrymation and sniffles (respiratory exposure), followed by narcosis. Animals die of respiratory failure from severe nervous system depression. Cloudy swelling of the kidneys was reported in rats following inhalation exposure to 1600 ppm, 18-20 hours/day for 3 days Subchronic/Chronic Effects:</p> |
|----------------|--|

INDUSTRIAL ETCH PRIMER

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|--|--|
| | <p>Repeat doses of toluene cause adverse central nervous system effects and can damage the upper respiratory system, the liver, and the kidney. Adverse effects occur as a result from both oral and the inhalation exposures. A reported lowest-observed-effect level in humans for adverse neurobehavioral effects is 88 ppm.</p> <p>Humans - Chronic occupational exposure and incidences of toluene abuse have resulted in hepatomegaly and liver function changes. It has also resulted in nephrotoxicity and, in one case, was a cardiac sensitiser and fatal cardiotoxin.</p> <p>Neural and cerebellar dystrophy were reported in several cases of habitual "glue sniffing." An epidemiological study in France on workers chronically exposed to toluene fumes reported leukopenia and neutropenia. Exposure levels were not given in the secondary reference; however, the average urinary excretion of hippuric acid, a metabolite of toluene, was given as 4 g/L compared to a normal level of 0.6 g/L</p> <p>Animals - The major target organs for the subchronic/chronic toxicity of toluene are the nervous system, liver, and kidney. Depressed immune response has been reported in male mice given doses of 105 mg/kg/day for 28 days. Toluene in corn oil administered to F344 male and female rats by gavage 5 days/week for 13 weeks, induced prostration, hypoactivity, ataxia, piloerection, lachrymation, excess salivation, and body tremors at doses 2500 mg/kg. Liver, kidney, and heart weights were also increased at this dose and histopathologic lesions were seen in the liver, kidneys, brain and urinary bladder. The no-observed-adverse effect level (NOAEL) for the study was 312 mg/kg (223 mg/kg/day) and the lowest-observed-adverse effect level (LOAEL) for the study was 625 mg/kg (446 mg/kg/day).</p> <p>Developmental/Reproductive Toxicity</p> <p>Exposures to high levels of toluene can result in adverse effects in the developing human foetus. Several studies have indicated that high levels of toluene can also adversely effect the developing offspring in laboratory animals.</p> <p>Humans - Variable growth, microcephaly, CNS dysfunction, attentional deficits, minor craniofacial and limb abnormalities, and developmental delay were seen in three children exposed to toluene in utero as a result of maternal solvent abuse before and during pregnancy</p> <p>Animals - Sternebral alterations, extra ribs, and missing tails were reported following treatment of rats with 1500 mg/m3 toluene 24 hours/day during days 9-14 of gestation. Two of the dams died during the exposure. Another group of rats received 1000 mg/m3 8 hours/day during days 1-21 of gestation. No maternal deaths or toxicity occurred, however, minor skeletal retardation was present in the exposed fetuses. CFLP Mice were exposed to 500 or 1500 mg/m3 toluene continuously during days 6-13 of pregnancy. All dams died at the high dose during the first 24 hours of exposure, however none died at 500 mg/m3. Decreased foetal weight was reported, but there were no differences in the incidences of skeletal malformations or anomalies between the treated and control offspring.</p> <p>Absorption - Studies in humans and animals have demonstrated that toluene is readily absorbed via the lungs and the gastrointestinal tract. Absorption through the skin is estimated at about 1% of that absorbed by the lungs when exposed to toluene vapor.</p> <p>Dermal absorption is expected to be higher upon exposure to the liquid; however, exposure is limited by the rapid evaporation of toluene.</p> <p>Distribution - In studies with mice exposed to radiolabeled toluene by inhalation, high levels of radioactivity were present in body fat, bone marrow, spinal nerves, spinal cord, and brain white matter. Lower levels of radioactivity were present in blood, kidney, and liver. Accumulation of toluene has generally been found in adipose tissue, other tissues with high fat content, and in highly vascularised tissues.</p> <p>Metabolism - The metabolites of inhaled or ingested toluene include benzyl alcohol resulting from the hydroxylation of the methyl group. Further oxidation results in the formation of benzaldehyde and benzoic acid. The latter is conjugated with glycine to yield hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. o-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites</p> <p>Excretion - Toluene is primarily (60-70%) excreted through the urine as hippuric acid. The excretion of benzoyl glucuronide accounts for 10-20%, and excretion of unchanged toluene through the lungs also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours after exposure.</p> |
| ISOPROPANOL | <p>Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among animals, and newborns have been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat.</p> |
| TITANIUM DIOXIDE | <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals. Studies have differing conclusions on its cancer-causing potential.</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. * IUCLID</p> |
| SILICA AMORPHOUS | <p>For silica amorphous:</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.</p> <p>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.</p> <p>Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.</p> <p>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.</p> <p>Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m3. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.</p> <p>Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>In humans, SAS is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.</p> <p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p> |
| TOLUENE & ISOPROPANOL & ETHANOL & TITANIUM DIOXIDE | <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> |
| ISOPROPANOL & SILICA AMORPHOUS | <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> |
| Acute Toxicity | <p style="text-align: center;">☐</p> |
| | <p style="text-align: center;">Carcinogenicity ☐</p> |

INDUSTRIAL ETCH PRIMER

| | | | |
|-----------------------------------|---|--------------------------|---|
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | ⊘ | STOT - Repeated Exposure | ✓ |
| Mutagenicity | ⊘ | Aspiration Hazard | ✓ |

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data required to make classification available
 ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Ingredient | Endpoint | Test Duration (hr) | Species | Value | Source |
|------------------|----------|--------------------|-------------------------------|---------------|--------|
| toluene | LC50 | 96 | Fish | 0.0073mg/L | 4 |
| toluene | EC50 | 48 | Crustacea | 3.78mg/L | 5 |
| toluene | EC50 | 72 | Algae or other aquatic plants | 12.5mg/L | 4 |
| toluene | BCF | 24 | Algae or other aquatic plants | 10mg/L | 4 |
| toluene | EC50 | 384 | Crustacea | 1.533mg/L | 3 |
| toluene | NOEC | 168 | Crustacea | 0.74mg/L | 5 |
| isopropanol | LC50 | 96 | Fish | 183.844mg/L | 3 |
| isopropanol | EC50 | 48 | Crustacea | 12500mg/L | 5 |
| isopropanol | EC50 | 96 | Algae or other aquatic plants | 993.232mg/L | 3 |
| isopropanol | EC50 | 384 | Crustacea | 42.389mg/L | 3 |
| isopropanol | NOEC | 5760 | Fish | 0.02mg/L | 4 |
| ethanol | LC50 | 96 | Fish | 42mg/L | 4 |
| ethanol | EC50 | 48 | Crustacea | 2mg/L | 4 |
| ethanol | EC50 | 96 | Algae or other aquatic plants | 17.921mg/L | 4 |
| ethanol | EC50 | 24 | Algae or other aquatic plants | 0.0129024mg/L | 4 |
| ethanol | NOEC | 2016 | Fish | 0.000375mg/L | 4 |
| titanium dioxide | LC50 | 96 | Fish | 9.214mg/L | 3 |
| titanium dioxide | EC50 | 48 | Crustacea | >10mg/L | 2 |
| titanium dioxide | EC50 | 72 | Algae or other aquatic plants | 5.83mg/L | 4 |
| titanium dioxide | EC20 | 72 | Algae or other aquatic plants | 1.81mg/L | 4 |
| titanium dioxide | NOEC | 336 | Fish | 0.089mg/L | 4 |
| silica amorphous | LC50 | 96 | Fish | 120.743mg/L | 3 |
| silica amorphous | EC50 | 48 | Crustacea | ca.7600mg/L | 1 |
| silica amorphous | EC50 | 72 | Algae or other aquatic plants | 440mg/L | 1 |
| silica amorphous | EC50 | 384 | Crustacea | 28.000mg/L | 3 |
| silica amorphous | NOEC | 72 | Algae or other aquatic plants | 60mg/L | 1 |

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------------|-----------------------------|-----------------------------|
| toluene | LOW (Half-life = 28 days) | LOW (Half-life = 4.33 days) |
| isopropanol | LOW (Half-life = 14 days) | LOW (Half-life = 3 days) |
| ethanol | LOW (Half-life = 2.17 days) | LOW (Half-life = 5.08 days) |
| titanium dioxide | HIGH | HIGH |
| silica amorphous | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------------|----------------------|
| toluene | LOW (BCF = 90) |
| isopropanol | LOW (LogKOW = 0.05) |
| ethanol | LOW (LogKOW = -0.31) |
| titanium dioxide | LOW (BCF = 10) |

Continued...

INDUSTRIAL ETCH PRIMER

| | |
|------------------|-----------------------|
| silica amorphous | LOW (LogKOW = 0.5294) |
|------------------|-----------------------|

Mobility in soil

| Ingredient | Mobility |
|------------------|-------------------|
| toluene | LOW (KOC = 268) |
| isopropanol | HIGH (KOC = 1.06) |
| ethanol | HIGH (KOC = 1) |
| titanium dioxide | LOW (KOC = 23.74) |
| silica amorphous | LOW (KOC = 23.74) |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|-------------------------------------|--|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|-------------------------------------|--|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|---|------|
|  | |
| Marine Pollutant | NO |
| HAZCHEM | •3YE |

Land transport (ADG)

| | |
|-------------------------------------|--|
| UN number | 1263 |
| UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Transport hazard class(es) | Class : 3 Subrisk : Not Applicable |
| Packing group | II |
| Environmental hazard | Not Applicable |
| Special precautions for user | Special provisions : 163 367 Limited quantity : 5 L |

Air transport (ICAO-IATA / DGR)

| | |
|-------------------------------------|---|
| UN number | 1263 |
| UN proper shipping name | Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds) |
| Transport hazard class(es) | ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L |
| Packing group | II |
| Environmental hazard | Not Applicable |
| Special precautions for user | Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 364 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 353 Passenger and Cargo Maximum Qty / Pack : 5 L Passenger and Cargo Limited Quantity Packing Instructions : Y341 Passenger and Cargo Limited Maximum Qty / Pack : 1 L |

Sea transport (IMDG-Code / GGVSee)

| | |
|------------------------------|--|
| UN number | 1263 |
| UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Transport hazard class(es) | IMDG Class : 3 |
| | IMDG Subrisk : Not Applicable |
| Packing group | II |
| Environmental hazard | Not Applicable |
| Special precautions for user | EMS Number : F-E, S-E |
| | Special provisions : 163 367 |
| | Limited Quantities : 5 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

ETHANOL(64-17-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

TITANIUM DIOXIDE(13463-67-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

SILICA AMORPHOUS(7631-86-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (toluene; ethanol; isopropanol) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | Y |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

| Name | CAS No |
|------------------|---|
| titanium dioxide | 13463-67-7, 1317-70-0, 1317-80-2, 12188-41-9, 1309-63-3, 100292-32-8, 101239-53-6, 116788-85-3, 12000-59-8, 12701-76-7, 12767-65-6, 12789-63-8, 1344-29-2, 185323-71-1, 185828-91-5, 188357-76-8, 188357-79-1, 195740-11-5, 221548-98-7, 224963-00-2, 246178-32-5, 252962-41-7, 37230-92-5, 37230-94-7, 37230-95-8, 37230-96-9, 39320-58-6, 39360-64-0, 39379-02-7, 416845-43-7, 494848-07-6, 494848-23-6, 494851-77-3, 494851-98-8, 55068-84-3, 55068-85-4, 552316-51-5, 62338-64-1, 767341-00-4, 97929-50-5, 98084-96-9 |
| silica amorphous | 7631-86-9, 112945-52-5, 67762-90-7, 68611-44-9, 68909-20-6, 112926-00-8, 61790-53-2, 60676-86-0, 91053-39-3, 69012-64-2, 844491-94-7 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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