HAZARD IDENTIFICATION

The product is classified as Hazardous Substance in accordance with Safe Work Australia – Hazardous Substances Information System {HSIS 2013} AUSTRALIA, Global Harmonised System {GHS} and Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

GHS HAZARDOUS STATEMENTS

- **H 226** Category 3 Flammable Liquid – Flash Point > 23º to <61º Celsius
- **H 303** Category 4 Harmful if swallowed
- **H 312** Category 4 Harmful in contact with the skin
- **H 316** Category 4 May cause skin irritation
- **AUH 066** Repeated exposure may cause skin dryness or cracking
- **H 320** Category 2B May cause eye irritation
- **H 333** Category 4 Harmful if inhaled
- **H 336** May cause drowsiness and dizziness.
- **H 413** Category 3 May cause long lasting harmful effects in the aquatic environment

GHS PRECAUTIONARY STATEMENTS

<table>
<thead>
<tr>
<th>Statement Type</th>
<th>Statement ‘P’</th>
<th>Precautionary Statement Text</th>
</tr>
</thead>
<tbody>
<tr>
<td>General</td>
<td>P 101</td>
<td>Seek medical advice if required</td>
</tr>
<tr>
<td></td>
<td>P 102/03</td>
<td>Keep out reach of children and carefully and understand this document prior to application.</td>
</tr>
<tr>
<td>Precautionary</td>
<td>P 233/34/35</td>
<td>Keep in original container and tightly closed in a cool dry place when not in use.</td>
</tr>
<tr>
<td></td>
<td>P 241</td>
<td>Ensure all equipment and lighting is explosion proof during the application period.</td>
</tr>
<tr>
<td></td>
<td>P 261/80</td>
<td>Avoid breathing vapours during the application period. Wear the recommended protective equipment at all times.</td>
</tr>
<tr>
<td>Prevention</td>
<td>H 264</td>
<td>Wash all exposed skin and hair after the application period with soap and warm water.</td>
</tr>
<tr>
<td></td>
<td>P 270</td>
<td>Do not smoke, eat or drink during the application period.</td>
</tr>
<tr>
<td></td>
<td>P 273</td>
<td>Avoid release to the environment including drains, sewage and waterways, and atmosphere.</td>
</tr>
<tr>
<td></td>
<td>P 280</td>
<td>The wearing of protective clothes with gloves, vapour mask, face and eye protection during the application period.</td>
</tr>
<tr>
<td>Response</td>
<td>P 301/10</td>
<td>If swallowed, rinse the mouth water immediately. Contact the Poisons Information Centre (Telephone 13 11 26) urgently.</td>
</tr>
<tr>
<td></td>
<td>P 303/13/62</td>
<td>If on skin or hair, wash all exposed area with plenty of warm water and soap. Seek medical advice if any irritation occurs. Remove all contaminated clothing immediately.</td>
</tr>
<tr>
<td></td>
<td>P 304/13</td>
<td>If inhaled, removed oneself to fresh air from the contaminated area and keep warm in a comfortable position. Seek medical advice if any symptoms immediately</td>
</tr>
</tbody>
</table>
P 305/13  If in eyes, immediately flush with plenty of water. Remove contact lenses if safe to do so if worn. Contact urgent medical advice immediately if any irritation or blurring occurs.

P 306/62/63  If splashed onto clothing, removed all contaminated clothing and wash with plenty of water immediately before reuse

P 370/72/75  If case of fire, use dry sand or earth, or alcohol resistant foam. Containers may explode on heating. If safe to do so, remove all electrical equipment in the direction of fire. Ensure all power supplies are switch off.

P 380/81  Consider evacuating the area if the fire presents a threat. Eliminate all ignition sources if safe to do so.

P 390/91  Collect and absorb all spillages onto dry sand or earth and placed into clean, dry and labelled containers prior to disposal.

Storage  P 402/03  Store in a cool, well dry and ventilated place in a Flammable Goods Store and away from protect from direct sunlight.

Disposal  P 501  Dispose carefully unused contents and container(s) to an approved waste disposal site. Further information may be obtained by contacting the Local Statutory Authorities. Ensure all package(s) are labelled as FLAMMABLE LIQUID, Not Otherwise Specified, U.N 1993, CLASS 3, HAZCHEM 3[Y]

**Product Usage.**  
*HICHEM 2 PACK RED PRIMER* is a versatile, two pack anticorrosive metal Primer exhibiting excellent adhesion on these metallic surfaces. For further information, contact HICHEM helpdesk on (03) 9796 3034.

### IDENTIFICATION of the SUBSTANCE(S) and COMPOSITION

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Code</th>
<th>2PRP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>CAS Number</td>
<td>Proportion w/w</td>
</tr>
<tr>
<td>Encapsulated Coloured Pigments and Extenders</td>
<td>Mixture</td>
<td>10. – &lt;30.0 %</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330 – 20 – 7</td>
<td>10 – &lt;30.0 %</td>
</tr>
<tr>
<td>Butyl Acetate</td>
<td>123 – 86 – 4</td>
<td>10 – &lt;30.0 %</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>100 – 41 – 4</td>
<td>1.0 – &lt;10.0 %</td>
</tr>
<tr>
<td>Polymeric Synthetic Resin</td>
<td>Proprietary</td>
<td>10 – &lt;30.0 %</td>
</tr>
</tbody>
</table>
FIRST AID MEASURES

Inhalation
If the applicator feels drowsy, dizzy, tired or experiencing headaches, remove the victim away from the contaminated area to the fresh air. Keep the victim warm and quiet until all symptoms subside. If the victim is not breathing, apply artificial respiration immediately away from the contaminated area.

Ingestion
If swallowed, and only if the person is conscious, give water to drink. **DO NOT** induced vomiting; seek URGENT medical attention if frothing from the mouth occurs.

Eyes
If splashed into eyes, hold eyelids apart, and flush the eyes continuously with running water for at least 15 minutes. Continue flushing until advised by a doctor.

Skin and Hair
If skin and hair contact occurs, remove contaminated clothing, and wash thoroughly with soap and plenty of water. Continue flushing until advised by a doctor.

First Aid Facilities
Clean Water Supply, soap or skin cleaner, barrier cream, emergency showers and eye wash stations.

Advice to Doctor
If poisoning occurs, consult with the Poisons Information Centre {Telephone 13 11 26}. Have a copy of this material safety data sheet or label available. Treat symptomatically as symptoms may be delayed for several hours after exposure.

FIRE FIGHTING MEASURES

Extinguishing Media and Requirements
Carbon Dioxide \( \text{CO}_2 \), alcohol resistant foam, dry chemical or water spray. **DO NOT** use water jets. Bund area with sand to prevent run-off entering waterways, sewage and drains.

Hazardous Decomposition Products
On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, soot and smoke, above the boiling point.

Flammability Specific Hazards
Flammable Liquid. Flash Point = 25 °C

Vapours may form explosive/air mixtures.

Precautions in connection with Fire
Fire – fighters should wear Chemical Splash Suit with attached Self – Contained Breathing Apparatus incorporating an Organic Vapour Respirator and gloves. Evacuate all non fire-fighting personnel away from the area. Turn off all electricity and power supplies. Keep containers cool with water spray or water to prevent rupture or burning. Move away all packages and equipment from the direction of the fire, if safe to do so. Keep upwind.
ACCIDENTAL RELEASE MEASURES

**Emergency Procedures.** Contain all spills and leaks. Avoid contamination with spilt material on surfaces or entering waterways, drains and sewage. Remove all sources of ignition and **NO SMOKING.** Wear the recommended full body impervious clothing, gloves and breathing apparatus as per AS– NZ 1715/16. Keep upwind. Absorb all spilt contents onto sand or earth.

**Disposal** Collect all residues into labelled and sealed containers for disposal via special waste collection services as per local Statutory Authority requirements.

**Other Precautions** Ensure there is adequate ventilation at all times during the cleaning up period.

HANDLING and STORAGE

**Precautions for Safe Handling** Flammable Liquid. Remove all sources of ignition. Wear the recommended Personal Protective Equipment including organic vapour respirator, eye/face protection, protective clothing, gloves and enclosed footwear. Ensure there is adequate ventilation at all times. After use, before eating, drinking or smoking, wash all exposed skin and hair with soap and water.

EXPOSURE CONTROLS for 8 hours

**Exposure Standards MAK**
- Xylene = 350 mg/m³
- Ethyl Benzene = 435 mg/m³
- N Butyl Acetate = 715 mg/m³

**Biological Limited Values** There are no known Biological Limited Values have been assigned.

PERSONAL PROTECTION

**Inhalation** The wearing of Organic Vapour – Particulate Respirator should be worn at all times during the handling and spraying application period.

**Eye** The wearing of safety glasses fitted with side shields must be worn at all times during the handling and spraying application period. Do not wear contact lenses.

**Gloves** The wearing of Neoprene or PVC gloves should be worn at all times during the handling and spraying period.

**Footwear** The wearing of enclosed footwear should be worn at all times during the handling and spraying application period.

**Clothing** The wearing of anti–static clothing made on natural or synthetic high temperature fibre should be worn at all times during the handling and spraying application period.

**Hearing** When applied by conventional spray, the wearing of hearing equipment should be worn at all times.

**Other Requirements** Avoid contact with eyes and skin. Avoid inhaling vapours.

PHYSICAL – CHEMICAL PROPERTIES
**Appearance**
A coloured liquid with a mild odour.

**pH**
Not required.

**Vapour Pressure**
(Butyl Acetate = 1)
Less than 1

**Boiling Point °C**
125 – 140 °C

**Density**
1.3 {calculated value}

**Solubility in water**
Immiscible

**Flash Point °C**
25 °C (literature value)

**Flammability Limits**
Lower Explosive Limit = 1.0
Upper Explosive Limit = 7.8

**Auto Ignition °C**
370 °C (literature value)

**Volatile Organic Compounds VOC**
70 % volume/volume

**Volatile Components**
Aliphatic Esters and Liquid Hydrocarbons.

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**STABILITY and REACTIVITY**

**Chemical Stability**
Stable under normal conditions of use.

**Conditions to avoid**
Avoid contact with heat and all ignition sources.

**Hazardous decomposition products**
On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, soot and smoke.

**Incompatible materials**
Incompatible with strong oxidizing agents

**Hazardous Reactions**
Will not polymerize.

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**TOXICOLOGICAL INFORMATION**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Inhalation</th>
<th>Dermal</th>
<th>Oral</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>LC₅₀ (rat)</td>
<td>LD₅₀ (rabbit)</td>
<td>LD₅₀(rat)</td>
</tr>
<tr>
<td>Xylene</td>
<td>20 mgm/Litre</td>
<td>4500 mgm/kgm</td>
<td>2840 mgm/kgm</td>
</tr>
<tr>
<td>n Butyl Acetate</td>
<td>29 mgm/Litre</td>
<td>17600 mgm/kgm</td>
<td>141000 mgm/kgm</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>20 mgm/Litre</td>
<td>15500 mgm/kgm</td>
<td>3500 mgm/kgm</td>
</tr>
</tbody>
</table>

**Acute Oral Toxicity**
Low toxicity. Aspiration into lungs when swallowed or vomited may cause chemical pneumonitis which may be fatal.

**Acute Dermal Toxicity**
Low toxicity.

**Acute Inhalation Toxicity**
Low toxicity. High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.

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**TOXICOLOGICAL INFORMATION (CONTINUED)**
Health Effects
Inhalation The inhalation of vapours may cause acute irritation to the respiratory system. Other symptoms may cause central nervous system depression resulting in headaches, dizziness, nausea, loss of co-ordination, impaired judgement. Vapours may cause headaches, drowsiness and dizziness.
Ingestion Large quantities may cause nausea and vomiting. May be harmful causing lung damage if swallowed.
Eyes If in eyes, may cause other symptoms including burning sensation, redness, swelling and/or blurred vision. Also, may cause decreased in colour perception.
Skin May have degreasing effect on the skin may result in contact dermatitis. Repeated or prolonged exposure may cause skin dryness and cracking.
Carcinogenic Not carcinogenic in animal studies
Mutagenic Not mutagenic in animal studies.
Reproductive No data available
Toxicity

ECOLOGICAL INFORMATION
Environment May cause long lasting harmful effects to the aquatic environment.
Persistence/ No data available.
Degradability
Mobility No data available
Environment Protection

DISPOSAL CONSIDERATIONS
Collect all residues and placed into labelled and sealed containers. Do not incinerate empty containers after use. Dampen all unwanted cloths and rags in water prior to disposal. Do not recycle contents. Crush all small empty containers. Large containers and drums may be sent to an approved drum recycler. Ensure all contents do not pollute waterways, drains and sewage

TRANSPORT INFORMATION
UN number 1263
Proper Shipping Name PAINT, – immiscible in water
Class III
Packing Group Emergency EP 3305
Procedures Initial Emergency Response Guide 15
HAZCHEM 3[Y]
IMDG Not Known

REGULATORY INFORMATION
The product is classified as Hazardous Substance in accordance to SAFE WORK AUSTRALIA {HSIS} and Globally Harmonised System as Harmful and Irritant.

Classified as a Schedule S 5 Poison.

OTHER INFORMATION

Poisons Information Centre 13 11 26
HiChem Paint Technologies
(03) 9796 3400

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