

**Hi Chem Paint Technologies Pty.Ltd.**

A.B.N. 95 064 139 563

73 Hallam South Road, HALLAM, VICTORIA 3803.

Telephone : {03} 9796 3400

Facsimile : {03} 9796 4500

Email: [msdsinfo@hichem.com.au](mailto:msdsinfo@hichem.com.au)[www.hichem.com.au](http://www.hichem.com.au)**HAZARD IDENTIFICATION**

The product is classified as Hazardous Substance in accordance with Safe Work Australia – Hazardous Substances Information System {HSIS 2013} AUSTRALIA, Global Harmonised System {GHS} and Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**GHS HAZARDOUS STATEMENTS**

H 226	Category 2	Highly Flammable Liquid – Flash Point <23° Celsius Boiling Point – ≥ 35 ° Celsius
H 303	Category 4	Harmful if swallowed
H 312	Category 4	Harmful in contact with the skin
H 315	Category 4	Causes skin irritation.
AUH 066	Repeated exposure may cause skin dryness or cracking	
H 320	Category 2	Causes eye irritation
H 332	Category 4	Harmful if inhaled
H 336	Category 3	May cause drowsiness and dizziness.
H 373	Category 2	May cause damage to organs.
H 413	Category 4	May cause long lasting harmful effects in the aquatic environment

**GHS PRECAUTIONARY STATEMENTS**

Statement Type	Statement 'P'	Precautionary Statement Text
General	P 101	Seek medical advice if required
Precautionary	P 102/3	Carefully read and understand this document during handling and application period. Keep out of reach of children. No smoking.
Prevention	P 233/34/35	Keep in original container and tightly closed in a cool dry place when not in use.
	P 241	Ensure all equipment and lighting is explosion proof during the application period.
	P 261/80	Avoid breathing vapours during application and handling period.
	P 264	Wear the recommended protective equipment at all times, Wash all exposed skin and hair after application and handling period with soap and warm water.
	P 270	Do not smoke, eat or drink during application and handling period.
	P 273	Avoid release to the environment includes drains, sewage and waterways, and atmosphere.
	P 280	The wearing of protective clothes with gloves, organic vapour respirator, face and eye protection during application and handling period.
Response	P 301/10	If swallowed, rinse the mouth water immediately. Contact the Poisons Information Centre (Telephone 13 11 26) urgently.
	P 303/13/62	If on skin or hair, wash all exposed area with plenty of warm water and soap. Seek medical advice if any irritation occurs. Remove all contaminated clothing immediately.

	P 304/13	If inhaled, removed oneself to fresh air from the contaminated area and keep warm in a comfortable position. Seek medical advice if any symptoms immediately
	P 305/13	If in eyes, immediately flush with plenty of water. Remove contact lenses if safe to do so if worn. Contact urgent medical advice immediately if any irritation or blurring occurs.
	P 306/62/63	If splashed onto clothing, removed all contaminated clothing and wash with plenty of water immediately before reuse
	P 370/72/75	If case of fire, use dry sand or earth, or alcohol resistant foam. Containers may explode on heating. If safe to do so, remove all electrical equipment in the direction of fire. Ensure all power supplies are switch off.
	P 380/81	Consider evacuating the area if the fire presents a threat. Eliminate all ignition sources if safe to do so.
	P 390/91	Collect and absorb all spillages onto dry sand or earth and placed into clean, dry and labelled containers prior to disposal.
Storage	P 402/03	Store in a cool, well dry and ventilated place and away from direct sunlight.
Disposal	P 501	Dispose carefully unused contents and container(s) to an approved waste disposal site. Further information may be obtained by contacting the Local Statutory Authorities. Ensure all package(s) are labelled as PAINT, U.N 1263, CLASS 3, HAZCHEM 3[Y]E

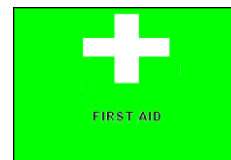
**Product Usage.** HICHEM EPOXY PRIMER is the pigmented component of a two pack, high build, anti-corrosive coating, when mixed with its appropriate Polyamine hardener is used as a metal primer. For further information carefully read the current product technical data sheet(s) or contact HICHEM helpdesk.  
 Telephone 03 9796 3034

### IDENTIFICATION of the SUBSTANCE(S) and COMPOSITION

<i>Product Name</i>	EPOXY PRIMER GREY	<i>Code</i>	2PEP
<i>Name</i>	<i>CAS Number</i>	<i>Composition w/w</i>	
Methyl Ethyl Ketone	78 – 93 – 3	13.0 – 16.0 %	
Encapsulated Coloured Pigments/Extenders	Mixture	50.0 – 55.0 %	
Polymeric Synthetic Resins	Proprietary	13.0 – 16.0 %	
Xylene	1330 – 20 – 7	16.0 – 20.0 %	
Ethyl Benzene	100 – 41 – 4	4.0 – 5.0 %	

### FIRST AID MEASURES

<b><i>Inhalation</i></b>	If the applicator feels drowsy, dizzy, tired or experiencing headaches, remove the victim away from the contaminated area to the fresh air. Keep the victim warm and quiet until all symptoms subside. If the victim is not breathing, apply artificial respiration immediately away from the contaminated area.
<b><i>Ingestion</i></b>	If swallow, and only if the operator is conscious, give water to drink. <b>DO NOT</b> induced vomiting; seek URGENT medical attention if frothing from the mouth occurs.
<b><i>Eyes</i></b>	If splashed into eyes, hold eyelids apart, and flush the eyes continuously with running for at least 15 minutes. Continue flushing until advised by a doctor.
<b><i>Skin and Hair</i></b>	If skin and hair contact occurs, remove contaminated clothing, and wash thoroughly with soap and plenty of water. Continue flushing until advised by a doctor.
<b><i>First Aid Facilities</i></b>	Clean Water Supply, soap or skin cleaner, barrier cream, emergency showers and eye wash stations.
<b><i>Advice to Doctor</i></b>	If poisoning occurs, consult with the Poisons Information Centre {Telephone <b>13 11 26</b> }. Have a copy of this material safety data sheet or label available. Treat symptomatically as symptoms may be delayed for several hours after exposure.



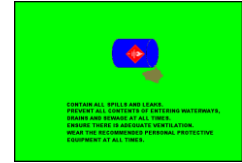
### FIRE FIGHTING MEASURES

<b><i>Extinguishing Media and Requirements</i></b>	Carbon Dioxide {CO <sub>2</sub> }, alcohol resistant foam, dry chemical or water spray. <b>DO NOT</b> use water jets. Bund area with sand to prevent run – off entering waterways, sewage and drains.
<b><i>Hazardous Decomposition Products</i></b>	On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, soot and smoke, above the boiling point
<b><i>Flammability</i></b>	Highly Flammable Liquid. Flash Point = -4 ° Celsius
<b><i>Specific Hazards</i></b>	Vapours may form explosive/air mixtures.
<b><i>Precautions in connection with Fire</i></b>	Fire – fighters should wear Chemical Splash Suit with attached Self – Contained Breathing Apparatus incorporating an Organic Vapour Respirator and gloves. Evacuate all non fire–fighting personnel away from the area. Turn off all electricity and power supplies. Keep containers cool with water spray or water to prevent rupture or burning. Move away all packages and equipment from the direction of the fire, if safe to do so Keep upwind.



### ACCIDENTAL RELEASE MEASURES

<b>Emergency Procedures. Spills and Leaks</b>	Contain all spills and leaks. Avoid contamination with spilt material on surfaces or entering waterways, drains and sewage. Remove all sources of ignition and <b>NO SMOKING</b> . Wear the recommended full body impervious clothing, gloves and breathing apparatus as per AS– NZ 1715/16. Keep upwind. Absorb all spilt contents onto sand or earth.
<b>Disposal</b>	Collect all residues into labelled and sealed containers for disposal via special waste collection services as per local Statutory Authority requirements.
<b>Other Precautions</b>	Ensure there is adequate ventilation at all times during the cleaning up period.



### HANDLING and STORAGE

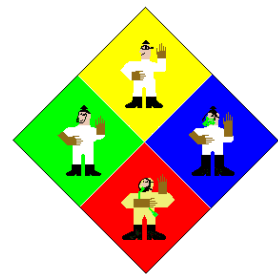
<b>Precautions for Safe Handling</b>	Highly Flammable Liquid. Remove all sources of ignition. Wear the recommended Personal Protective Equipment including organic vapour respirator, eye/face protection, protective clothing, gloves and enclosed footwear. Ensure there is adequate ventilation at all times. After use, before eating, drinking or smoking, wash all exposed skin and hair with soap and water.
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### EXPOSURE CONTROLS for 8 hours

<b>Exposure Standards MAK</b>	Xylene = 350 milligram/cubic metre Methyl Ethyl Ketone = 600 milligram/cubic metre Ethyl Benzene = 435 milligram/cubic metre
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### PERSONAL PROTECTION

<b>Inhalation AS –NZS 1715/16</b>	The wearing of Organic Vapour – Particulate Respirator <b>must be</b> worn at all times during the application and handling period.
<b>Eye AS –NZS 1337</b>	The wearing of safety glasses fitted with side shields <b>should be</b> worn at all times during the application and handling period. Do not wear contact lenses.
<b>Gloves AS –NZS 2161</b>	The wearing of Neoprene or PVC gloves <b>should be</b> worn at all times during the application and handling period.
<b>Footwear AS –NZS 2210</b>	The wearing of enclosed footwear <b>should be</b> worn at all times during the application and handling period.
<b>Clothing AS –NZS 2919</b>	The wearing of anti–static clothing made on natural or synthetic high temperature fibre <b>should be</b> worn at all times during the application and handling period.
<b>Hearing AS –NZS 1270</b>	The wearing of hearing protection is recommended to be worn during the spray application period.
<b>Other Requirements</b>	Avoid contact with eyes and skin at all times. Avoid inhaling vapours.



**PHYSICAL – CHEMICAL PROPERTIES**

<b>Appearance</b>	A coloured liquid with a strong odour.	
<b>pH</b>	Not required.	
<b>Vapour Pressure</b> <i>(Butyl Acetate = 1)</i>	Greater than 1	
<b>Boiling Point °C</b>	80 to 140 ° Celsius	
<b>Density</b>	1.43	
<b>Solubility in water</b>	Immiscible	
<b>Flash Point °C</b>	- 4 ° Celsius (literature value)	
<b>Flammability</b>	Lower Explosive Limit = 1.0	Upper Explosive Limit = 11.5
<b>Limits</b>		
<b>Auto Ignition °C</b>	514 ° Celsius (literature value)	
<b>Volatile Organic Compounds VOC</b>	60.0 % volume/volume	
<b>Volatile Components</b>	Liquid Aromatic Hydrocarbons and Aliphatic Ketone	

**STABILITY and REACTIVITY**

<b>Chemical Stability</b>	Stable under normal conditions of use.
<b>Conditions to avoid</b>	Avoid contact with heat and all ignition sources.
<b>Hazardous decomposition products</b>	On heating, containers may rupture and explode: contents may burn rapidly forming toxic gases including carbon monoxide, soot and smoke.
<b>Incompatible materials</b>	Incompatible with strong oxidizing agents
<b>Hazardous Reactions</b>	Will not polymerize.

**TOXICOLOGICAL INFORMATION**

<b>Ingredient</b>	<b>Inhalation LC50</b>	<b>Dermal LD50</b>	<b>Oral LD50</b>
Methyl Ethyl Ketone	20 mgm/Litre	8000 mgm/kgm	2600 mgm/kgm
Xylene	20 mgm/Litre	4500 mgm/kgm	2840 mgm/kgm
Ethyl Benzene	20 mgm/Litre	15500 mgm/kgm	3500 mgm/kgm

**Health Effects – Toxicological and Other Health Information**

Inhalation	No data available
Ingestion	No data available.
Eyes	If in eyes, may cause other symptoms including burning sensation, redness, swelling and/or blurred vision. Also, may cause decreased in colour perception.
Skin	May have degreasing effect on the skin may result in contact dermatitis. Repeated or prolonged exposure may cause skin dryness and cracking.
Carcinogenic	Not carcinogenic in animal studies
Mutagenic	Not mutagenic in animal studies.
Reproductive Toxicity	No data available

### ECOLOGICAL INFORMATION

<b>Environment</b>	May cause long lasting harmful effects in the aquatic environment.
<b>Persistence/ Degradability</b>	No data available.
<b>Mobility</b>	No data available
<b>Environment Protection</b>	Not Known



### DISPOSAL CONSIDERATIONS

Collect all residues and placed into labelled and sealed containers. Do not incinerate empty containers after use. Dampen all unwanted cloths and rags in water prior to disposal. Do not recycle contents. Crush all small empty containers. Large containers and drums may be sent to an approved drum recycler. Ensure all contents do not pollute waterways, drains and sewage

### TRANSPORT INFORMATION

<b>UN number</b>	1263		
<b>Proper Shipping Name</b>	PAINT– immiscible in water		
<b>Class</b>	3	<b>Subsidiary Risk</b>	Not Required
<b>Packing Group</b>	II		
<b>Emergency Procedures</b>	EP 3304	<b>Initial Emergency Response Guide</b>	14
<b>HAZCHEM</b>	3  <b>Y</b>   <b>E</b>		
<b>IMDG</b>	Not Known		



### REGULATORY INFORMATION

<b>Regulatory Information and Hazard Category</b>	The product is classified as Hazardous Substance in accordance to SAFE WORK AUSTRALIA {HSIS} and Globally Harmonised System as Harmful and Irritant.
<b>SUSMP Classification</b>	Classified as a Schedule S 5 Poison.

**OTHER INFORMATION****Emergency  
Contact  
Disclaimer****Poisons Information Centre 13 11 26****HiChem Paint Technologies  
(03) 9796 3400**

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