



Flexi Add Clear

HiChem Paint Technologies Pty Ltd

Chemwatch: 61-0327

Version No: 3.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 13/04/2016

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S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Flexi Add Clear
Synonyms	FA
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Use as an additive to improve the flexibility of acrylic topcoats.
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Details of the supplier of the safety data sheet

Registered company name	HiChem Paint Technologies Pty Ltd
Address	73 Hallam South Road Hallam VIC 3803 Australia
Telephone	+61 3 9796 3400
Fax	+61 3 9796 4500
Website	www.hichem.com.au
Email	info@hichem.com.au

Emergency telephone number

Association / Organisation	HiChem Paint Technologies
Emergency telephone numbers	In Australia: HiChem: +61 3 9796 3400
Other emergency telephone numbers	+800 2436 225

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	3	
Toxicity	2	
Body Contact	2	
Reactivity	1	
Chronic	3	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme




Poisons Schedule	S5
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Classification ^[1]	Flammable Liquid Category 2, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 2, Reproductive Toxicity Category 1B, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Acute Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements	  
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SIGNAL WORD	DANGER
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Hazard statement(s)

H225	Highly flammable liquid and vapour.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
H401	Toxic to aquatic life

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use in a well-ventilated area.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Flexi Add Clear

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
68238-77-7	30-60	<u>adipic acid/ propylene glycol polymer, 2-ethylhexyl ester</u>
117-81-7	0-10	<u>di-sec-octyl phthalate</u>
106494-15-9	0-10	<u>butyl methacrylate/ methyl methacrylate polymer</u>
108-88-3	10-20	<u>toluene</u>
1330-20-7	0-10	<u>xylene</u>
78-93-3	0-10	<u>methyl ethyl ketone</u>
108-65-6	0-10	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>
78-83-1	0-5	<u>isobutanol</u>
123-86-4	10-20	<u>n-butyl acetate</u>
	balance	Ingredients determined not to be hazardous

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Following acute or short term repeated exposures to toluene:

- Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.
- Primary threat to life from ingestion and/or inhalation is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ <50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
o-Cresol in urine	0.5 mg/L	End of shift	B
Hippuric acid in urine	1.6 g/g creatinine	End of shift	B, NS
Toluene in blood	0.05 mg/L	Prior to last shift of workweek	

NS: Non-specific determinant; also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Fight fire from a safe distance, with adequate cover. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control the fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p>
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SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▶ Containers, even those that have been emptied, may contain explosive vapours.
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	<ul style="list-style-type: none"> Do NOT cut, drill, grind, weld or perform similar operations on or near containers. DO NOT allow clothing wet with material to stay in contact with skin Electrostatic discharge may be generated during pumping - this may result in fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec). Avoid splash filling. Do NOT use compressed air for filling discharging or handling operations. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights, heat or ignition sources. When handling, DO NOT eat, drink or smoke. Vapour may ignite on pumping or pouring due to static electricity. DO NOT use plastic buckets. Earth and secure metal containers when dispensing or pouring product. Use spark-free tools when handling. Avoid contact with incompatible materials. Keep containers securely sealed. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	<ul style="list-style-type: none"> Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	<p>For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity. Microwave conditions give improved yields of the oxidation products. Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs. <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <ul style="list-style-type: none"> Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. Aromatics can react exothermically with bases and with diazo compounds.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	di-sec-octyl phthalate	Di-sec-octyl phthalate	5 mg/m ³	10 mg/m ³	Not Available	Not Available
Australia Exposure Standards	toluene	Toluene	191 mg/m ³ / 50 ppm	574 mg/m ³ / 150 ppm	Not Available	Sk
Australia Exposure Standards	xylene	Xylene (o-, m-, p-isomers)	350 mg/m ³ / 80 ppm	655 mg/m ³ / 150 ppm	Not Available	Not Available
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	445 mg/m ³ / 150 ppm	890 mg/m ³ / 300 ppm	Not Available	Not Available

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Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	274 mg/m3 / 50 ppm	548 mg/m3 / 100 ppm	Not Available	Sk
Australia Exposure Standards	isobutanol	Isobutyl alcohol	152 mg/m3 / 50 ppm	Not Available	Not Available	Not Available
Australia Exposure Standards	n-butyl acetate	n-Butyl acetate	713 mg/m3 / 150 ppm	950 mg/m3 / 200 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
di-sec-octyl phthalate	Di-sec-octylphthalate	10 mg/m3	86 mg/m3	5,900 mg/m3
toluene	Toluene	Not Available	Not Available	Not Available
xylene	Xylenes	Not Available	Not Available	Not Available
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropyl-1-acetate)	Not Available	Not Available	Not Available
isobutanol	Isobutyl alcohol	150 ppm	1,300 ppm	8000 ppm
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
adipic acid/ propylene glycol polymer, 2-ethylhexyl ester	Not Available	Not Available
di-sec-octyl phthalate	Unknown mg/m3 / Unknown ppm	5,000 mg/m3
butyl methacrylate/ methyl methacrylate polymer	Not Available	Not Available
toluene	2,000 ppm	500 ppm
xylene	1,000 ppm	900 ppm
methyl ethyl ketone	3,000 ppm	3,000 [Unch] ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
isobutanol	8,000 ppm	1,600 ppm
n-butyl acetate	10,000 ppm	1,700 [LEL] ppm

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)






Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

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Personal protection	    
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> - frequency and duration of contact, - chemical resistance of glove material, - glove thickness and - dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> - When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. - Contaminated gloves should be replaced. <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> - Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. - Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. - Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. - For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). - Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-**

generated selection:

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Material	CPI
##n-butyl	acetate
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NAT+NEOPR+NITRILE	C

Respiratory protection

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS / Class 1 P2	-	AX-PAPR-AUS / Class 1 P2
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	AX-3 P2	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

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NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON	C
VITON/BUTYL	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C
##methyl ethyl	ketone
##methyl isobutyl	ketone

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Highly flammable liquid with strong odour; not miscible with water.		
Physical state	Liquid	Relative density (Water = 1)	0.99
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	315
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	80-150	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-4	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	13.0	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.0	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	326.91

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

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Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.</p>
Skin Contact	<p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p> <p>The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremities (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia.</p>

Flexi Add Clear	TOXICITY	IRRITATION
	Not Available	Not Available
adipic acid/ propylene glycol polymer, 2-ethylhexyl ester	TOXICITY	IRRITATION
	Not Available	Not Available
di-sec-octyl phthalate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 25000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
	Oral (rat) LD50: 30000 mg/kg ^[2]	Skin (rabbit): 500 mg/24h mild
butyl methacrylate/ methyl methacrylate polymer	TOXICITY	IRRITATION
	Not Available	Not Available
toluene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 12124 mg/kg ^[2]	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation (rat) LC50: >26700 ppm/1hr ^[2]	Eye (rabbit):0.87 mg - mild
	Inhalation (rat) LC50: 49 mg/L/4hr ^[2]	Eye (rabbit):100 mg/30sec - mild
	Oral (rat) LD50: 636 mg/kg ^[2]	Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 5000 ppm/4hr ^[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 4300 mg/kg ^[2]	Eye (rabbit): 87 mg mild
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >8100 mg/kg ^[1]	Eye (human): 350 ppm -irritant

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	Inhalation (rat) LC50: 23.5 mg/L/8hr ^[2]	Eye (rabbit): 80 mg - irritant
	Inhalation (rat) LC50: 50.1 mg/L/8 hr ^[2]	Skin (rabbit): 402 mg/24 hr - mild
	Oral (rat) LD50: 3474.9 mg/kg ^[1]	Skin (rabbit): 13.78mg/24 hr open
propylene glycol monomethyl ether acetate, alpha-isomer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: 4345 ppm/6hr ^[2]	
	Oral (rat) LD50: >14.1 ml ^[1]	
isobutanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 2 20 mg/24h-moderate
	Inhalation (rat) LC50: 19.2 mg/L/4hr ^[2]	Eye (rabbit): 2 mg/24h - SEVERE
	Oral (rat) LD50: 2460 mg/kg ^[2]	Skin (rabbit): mg (open)-SEVERE
n-butyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >14080 mg/kg ^[1]	Eye (human): 300 mg
	Inhalation (rat) LC50: 2000 ppm/4hr ^[2]	Eye (rabbit): 20 mg (open)-SEVERE
	Inhalation (rat) LC50: 390 ppm/4hr ^[2]	Eye (rabbit): 20 mg/24h - moderate
	Oral (rat) LD50: 10736 mg/kg ^[1]	Skin (rabbit): 500 mg/24h-moderate

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

DI-SEC-OCTYL PHTHALATE	<p>Di-sec-octyl phthalate (DEHP) in animal testing has not been shown to be acutely toxic when swallowed. Very high doses may cause reduced growth and increased liver and kidney weights. In animals, DEHP does not seem to affect fertility; however it may cause birth defects (notably of the bone) and mutations. Workers exposed to phthalate vapours have noted pain, numbness and limb spasms after years of exposure, with inflammation of nerves and poor balance. The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited organelles in the cytoplasm that are found in the cells of animals, plants, fungi, and protozoa.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Available data indicate that phthalate esters are minimally toxic by swallowing, inhalation and skin contact. Repeated exposure may result in weight gain, liver enlargement and induction of liver enzymes. They may also cause shrinking of the testicles and other structural malformations. They may reduce male and female fertility and number of live births, according to animal testing.</p> <p>NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p>
	<p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p> <p>Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]</p> <p>Oral (rat) NOAEL: 28.9-36.1 mg/kg/day Gastrointestinal changes, respiratory system changes, somnolence, haemorrhage, necrotic changes in GI tract, lowered blood pressure, liver, endocrine tumours, foetotoxicity, paternal effects, maternal effects, specific developmental abnormalities (hepatobiliary system, musculoskeletal system, cardiovascular system, urogenital system, central nervous system, eye/ear), foetoletality recorded.</p>
TOLUENE	<p>For toluene:</p> <p>Acute Toxicity</p> <p>Humans exposed to intermediate to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis, and death. Similar effects are observed in short-term animal studies.</p> <p>Humans - Toluene ingestion or inhalation can result in severe central nervous system depression, and in large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fatal nervous system depression within 30 minutes in one reported case.</p> <p>Constriction and necrosis of myocardial fibers, markedly swollen liver, congestion and haemorrhage of the lungs and acute tubular necrosis were found on autopsy.</p> <p>Central nervous system effects (headaches, dizziness, intoxication) and eye irritation occurred following inhalation exposure to 100 ppm toluene 6 hours/day for 4 days.</p> <p>Exposure to 600 ppm for 8 hours resulted in the same and more serious symptoms including euphoria, dilated pupils, convulsions, and nausea. Exposure to 10,000-30,000 ppm has been reported to cause narcosis and death</p> <p>Toluene can also strip the skin of lipids causing dermatitis</p> <p>Animals - The initial effects are instability and incoordination, lachrymation and sniffles (respiratory exposure), followed by narcosis. Animals die of respiratory failure from severe nervous system depression. Cloudy swelling of the kidneys was reported in rats following inhalation exposure to 1600 ppm, 18-20 hours/day for 3 days</p> <p>Subchronic/Chronic Effects:</p> <p>Repeat doses of toluene cause adverse central nervous system effects and can damage the upper respiratory system, the liver, and the kidney. Adverse effects occur as a result from both oral and the inhalation exposures. A reported lowest-observed-effect level in humans for adverse neurobehavioral effects is 88 ppm.</p> <p>Humans - Chronic occupational exposure and incidences of toluene abuse have resulted in hepatomegaly and liver function changes. It has also resulted in nephrotoxicity and, in one case, was a cardiac sensitizer and fatal cardiotoxin.</p> <p>Neural and cerebellar dystrophy were reported in several cases of habitual "glue sniffing." An epidemiological study in France on workers chronically exposed to toluene fumes reported leukopenia and neutropenia. Exposure levels were not given in the secondary reference; however, the average urinary excretion of hippuric acid, a metabolite of toluene, was given as 4 g/L compared to a normal level of 0.6 g/L</p> <p>Animals - The major target organs for the subchronic/chronic toxicity of toluene are the nervous system, liver, and kidney. Depressed immune response has been reported in male mice given doses of 105 mg/kg/day for 28 days. Toluene in corn oil administered to F344 male and female rats by gavage 5 days/week for 13 weeks, induced prostration, hypoactivity, ataxia, piloerection, lachrymation, excess salivation, and body tremors at doses 2500 mg/kg. Liver, kidney, and heart weights were also increased at this dose and histopathologic lesions were seen in the liver, kidneys, brain and urinary bladder. The no-observed-adverse effect level (NOAEL) for the study was 312 mg/kg (223 mg/kg/day) and the lowest-observed-adverse effect level (LOAEL) for the study was 625 mg/kg (446 mg/kg/day).</p> <p>Developmental/Reproductive Toxicity</p> <p>Exposures to high levels of toluene can result in adverse effects in the developing human foetus. Several studies have indicated that high levels of toluene can also adversely affect the developing offspring in laboratory animals.</p> <p>Humans - Variable growth, microcephaly, CNS dysfunction, attentional deficits, minor craniofacial and limb abnormalities, and developmental delay were seen</p>

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	<p>in three children exposed to toluene in utero as a result of maternal solvent abuse before and during pregnancy</p> <p>Animals - Sterebral alterations, extra ribs, and missing tails were reported following treatment of rats with 1500 mg/m³ toluene 24 hours/day during days 9-14 of gestation. Two of the dams died during the exposure. Another group of rats received 1000 mg/m³ 8 hours/day during days 1-21 of gestation. No maternal deaths or toxicity occurred, however, minor skeletal retardation was present in the exposed fetuses. CFLP Mice were exposed to 500 or 1500 mg/m³ toluene continuously during days 6-13 of pregnancy. All dams died at the high dose during the first 24 hours of exposure, however none died at 500 mg/m³. Decreased foetal weight was reported, but there were no differences in the incidences of skeletal malformations or anomalies between the treated and control offspring.</p> <p>Absorption - Studies in humans and animals have demonstrated that toluene is readily absorbed via the lungs and the gastrointestinal tract. Absorption through the skin is estimated at about 1% of that absorbed by the lungs when exposed to toluene vapor.</p> <p>Dermal absorption is expected to be higher upon exposure to the liquid; however, exposure is limited by the rapid evaporation of toluene.</p> <p>Distribution - In studies with mice exposed to radiolabeled toluene by inhalation, high levels of radioactivity were present in body fat, bone marrow, spinal nerves, spinal cord, and brain white matter. Lower levels of radioactivity were present in blood, kidney, and liver. Accumulation of toluene has generally been found in adipose tissue, other tissues with high fat content, and in highly vascularised tissues.</p> <p>Metabolism - The metabolites of inhaled or ingested toluene include benzyl alcohol resulting from the hydroxylation of the methyl group. Further oxidation results in the formation of benzaldehyde and benzoic acid. The latter is conjugated with glycine to yield hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. o-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites</p> <p>Excretion - Toluene is primarily (60-70%) excreted through the urine as hippuric acid. The excretion of benzoyl glucuronide accounts for 10-20%, and excretion of unchanged toluene through the lungs also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours after exposure.</p>
XYLENE	<p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Reproductive effector in rats</p>
METHYL ETHYL KETONE	<p>Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities.</p> <p>Combinations with chloroform also show increase in toxicity</p>
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	<p>for propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).</p> <p>This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.</p> <p>Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.</p> <p>As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.</p> <p>As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m³ for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m³. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m³), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating</p> <p>None are skin sensitizers.</p> <p>In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested).</p> <p>Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m³ (600 ppm) for PnB and 2,010 mg/m³ (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m³ (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m³ (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members.</p> <p>One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m³) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m³). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m³), with decreased body weights occurring at 3000 ppm (11058 mg/m³). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health.</p> <p>In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.</p> <p>The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. <i>In vitro</i>, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic <i>in vivo</i>.</p> <p>In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.</p> <p>A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects.</p> <p>The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I.]</p> <p>A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I.] *Shin-Etsu SDS</p>

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ADIPIC ACID/ PROPYLENE GLYCOL POLYMER, 2-ETHYLHEXYL ESTER & BUTYL METHACRYLATE/ METHYL METHACRYLATE POLYMER	No significant acute toxicological data identified in literature search.
DI-SEC-OCTYL PHTHALATE & TOLUENE & XYLENE & METHYL ETHYL KETONE & ISOBUTANOL & N-BUTYL ACETATE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
XYLENE & ISOBUTANOL & N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
METHYL ETHYL KETONE & ISOBUTANOL	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	⊖	STOT - Repeated Exposure	✓
Mutagenicity	⊖	Aspiration Hazard	✓

Legend: ✗ – Data available but does not fill the criteria for classification
✓ – Data required to make classification available
⊖ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
di-sec-octyl phthalate	LC50	96	Fish	0.023mg/L	3
di-sec-octyl phthalate	EC50	48	Crustacea	0.133mg/L	4
di-sec-octyl phthalate	EC50	96	Algae or other aquatic plants	0.002mg/L	3
di-sec-octyl phthalate	BCF	24	Fish	50mg/L	4
di-sec-octyl phthalate	EC60	504	Crustacea	=0.003mg/L	1
di-sec-octyl phthalate	NOEC	2400	Fish	=0.005mg/L	1
toluene	LC50	96	Fish	0.0073mg/L	4
toluene	EC50	48	Crustacea	3.78mg/L	5
toluene	EC50	72	Algae or other aquatic plants	12.5mg/L	4
toluene	BCF	24	Algae or other aquatic plants	10mg/L	4
toluene	EC50	384	Crustacea	1.533mg/L	3
toluene	NOEC	168	Crustacea	0.74mg/L	5
xylene	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	>3.4mg/L	2
xylene	EC50	72	Algae or other aquatic plants	4.6mg/L	2
xylene	EC50	24	Crustacea	0.711mg/L	4
xylene	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
methyl ethyl ketone	LC50	96	Fish	228.130mg/L	3
methyl ethyl ketone	EC50	48	Crustacea	308mg/L	2
methyl ethyl ketone	EC50	96	Algae or other aquatic plants	>500mg/L	4
methyl ethyl ketone	EC50	384	Crustacea	52.575mg/L	3
methyl ethyl ketone	NOEC	48	Crustacea	68mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	LC50	96	Fish	100mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	48	Crustacea	=408mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	96	Algae or other aquatic plants	9.337mg/L	3

Continued...

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propylene glycol monomethyl ether acetate, alpha-isomer	EC0	24	Crustacea	=500mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	NOEC	336	Fish	47.5mg/L	2
isobutanol	LC50	96	Fish	99.508mg/L	3
isobutanol	EC50	48	Crustacea	ca.600mg/L	1
isobutanol	EC50	96	Algae or other aquatic plants	451.344mg/L	3
isobutanol	EC50	384	Crustacea	23.204mg/L	3
isobutanol	NOEC	504	Crustacea	4mg/L	4
n-butyl acetate	LC50	96	Fish	18mg/L	2
n-butyl acetate	EC50	48	Crustacea	=32mg/L	1
n-butyl acetate	EC50	96	Algae or other aquatic plants	1.675mg/L	3
n-butyl acetate	EC50	96	Fish	18mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.

Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
di-sec-octyl phthalate	HIGH (Half-life = 389 days)	LOW (Half-life = 1.21 days)
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
isobutanol	LOW (Half-life = 14.42 days)	LOW (Half-life = 4.15 days)
n-butyl acetate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
di-sec-octyl phthalate	HIGH (BCF = 24500)
toluene	LOW (BCF = 90)
xylene	MEDIUM (BCF = 740)
methyl ethyl ketone	LOW (LogKOW = 0.29)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
isobutanol	LOW (LogKOW = 0.76)
n-butyl acetate	LOW (BCF = 14)

Mobility in soil

Ingredient	Mobility
di-sec-octyl phthalate	LOW (KOC = 165400)
toluene	LOW (KOC = 268)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
isobutanol	MEDIUM (KOC = 2.048)
n-butyl acetate	LOW (KOC = 20.86)

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible.

Continued...


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Otherwise:

- ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : 163 367 Limited quantity : 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)
Transport hazard class(es)	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 364 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 353 Passenger and Cargo Maximum Qty / Pack : 5 L Passenger and Cargo Limited Quantity Packing Instructions : Y341 Passenger and Cargo Limited Maximum Qty / Pack : 1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable

Flexi Add Clear

Special precautions for user

EMS Number	F-E, S-E
Special provisions	163 367
Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ADIPIC ACID/ PROPYLENE GLYCOL POLYMER, 2-ETHYLHEXYL ESTER(68238-77-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

DI-SEC-OCTYL PHTHALATE(117-81-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

BUTYL METHACRYLATE/ METHYL METHACRYLATE POLYMER(106494-15-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

ISOBUTANOL(78-83-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	N (butyl methacrylate/ methyl methacrylate polymer)
Canada - DSL	N (butyl methacrylate/ methyl methacrylate polymer)
Canada - NDSL	N (toluene; propylene glycol monomethyl ether acetate, alpha-isomer; butyl methacrylate/ methyl methacrylate polymer; di-sec-octyl phthalate; xylene; n-butyl acetate; adipic acid/ propylene glycol polymer, 2-ethylhexyl ester; isobutanol; methyl ethyl ketone)
China - IECSC	N (butyl methacrylate/ methyl methacrylate polymer)
Europe - EINEC / ELINCS / NLP	N (butyl methacrylate/ methyl methacrylate polymer; adipic acid/ propylene glycol polymer, 2-ethylhexyl ester)
Japan - ENCS	N (butyl methacrylate/ methyl methacrylate polymer; adipic acid/ propylene glycol polymer, 2-ethylhexyl ester)
Korea - KECI	N (butyl methacrylate/ methyl methacrylate polymer)
New Zealand - NZIoC	N (butyl methacrylate/ methyl methacrylate polymer)
Philippines - PICCS	N (butyl methacrylate/ methyl methacrylate polymer; adipic acid/ propylene glycol polymer, 2-ethylhexyl ester)
USA - TSCA	N (butyl methacrylate/ methyl methacrylate polymer)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
butyl methacrylate/ methyl methacrylate polymer	106494-15-9, 104673-14-5, 109223-77-0, 11121-21-4, 169798-95-2, 180686-52-6

Continued...

propylene glycol monomethyl
ether acetate, alpha-isomer

108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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