Metalfill Kit -Silver

HiChem Industries (HiChem Paint Technologies)

Chemwatch Hazard Alert Code: **2**

Chemwatch: **58-0104**
Version No: **2.1.1.1**
Safety Data Sheet according to WHS and ADG requirements

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Initial Date: **Not Available**
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SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Metalfill Kit -Silver
Synonyms	MET
Proper shipping name	POLYESTER RESIN KIT
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Is a stainless steel filled, glass fibre reinforced 2 pack repair filler. This product is used for the repair of dents, cracks and holes in automotive, marine and industrial applications.

Details of the supplier of the safety data sheet

Registered company name	HiChem Industries (HiChem Paint Technologies)
Address	73 Hallam South Road Hallam 3803 VIC Australia
Telephone	+61 3 9796 3400
Fax	+61 3 9796 4500
Website	www.hichem.com.au
Email	info@hichem.com.au

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the Model WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

		Min Max
Flammability	2	▬
Toxicity	2	▬
Body Contact	2	▬
Reactivity	2	▬
Chronic	2	▬

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
GHS Classification [1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogen Category 2, STOT - SE (Resp. Irr.) Category 3, STOT - SE (Narcosis) Category 3, STOT - RE Category 2, Chronic Aquatic Hazard Category 4
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

Label elements

GHS label elements	

Continued...

SIGNAL WORD	**WARNING**

Hazard statement(s)

H226	Flammable liquid and vapour
H302	Harmful if swallowed
H312	Harmful in contact with skin
H332	Harmful if inhaled
H315	Causes skin irritation
H319	Causes serious eye irritation
H351	Suspected of causing cancer
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H373	May cause damage to organs through prolonged or repeated exposure
H413	May cause long lasting harmful effects to aquatic life

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use water spray/fog for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
		component A contains;
Not Available	44-46	Polyester Resin

Continued...

100-42-5	24-28	styrene
7631-86-9	28-32	silica amorphous
65997-17-3	2-3	glass fibres
		component B contains;
131-11-3	0.5-2	dimethyl phthalate
94-36-0	0.5-2	dibenzoyl peroxide

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: - Wash out immediately with fresh running water. - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. - Seek medical attention without delay; if pain persists or recurs seek medical attention. - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: - Immediately remove all contaminated clothing, including footwear. - Flush skin and hair with running water (and soap if available). - Seek medical attention in event of irritation.
Inhalation	- If fumes or combustion products are inhaled remove from contaminated area. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor, without delay.
Ingestion	- **IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.** - For advice, contact a Poisons Information Centre or a doctor. - Urgent hospital treatment is likely to be needed. - In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. - If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist. - If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS. **Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:** - **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. **NOTE:** Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to styrene:

INHALATION:

- Severe exposures should have cardiac monitoring to detect arrhythmia.
- Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:

- Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

B: Background levels occur in specimens collected from subjects **NOT** exposed

SECTION 5 FIREFIGHTING MEASURES

Continued...

Extinguishing media

	- Water spray or fog. - Foam. - Dry chemical powder. - BCF (where regulations permit). - Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	- Alert Fire Brigade and tell them location and nature of hazard. - May be violently or explosively reactive. - Wear breathing apparatus plus protective gloves. - Prevent, by any means available, spillage from entering drains or water course. - If safe, switch off electrical equipment until vapour fire hazard removed. - Use water delivered as a fine spray to control fire and cool adjacent area. - Avoid spraying water onto liquid pools. - **DO NOT** approach containers suspected to be hot. - Cool fire exposed containers with water spray from a protected location. - If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	- Liquid and vapour are flammable. - Moderate fire hazard when exposed to heat or flame. - Vapour forms an explosive mixture with air. - Moderate explosion hazard when exposed to heat or flame. - Vapour may travel a considerable distance to source of ignition. - Heating may cause expansion or decomposition leading to violent rupture of containers. - On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include; carbon dioxide ($CO2$) silicon dioxide ($SiO2$) other pyrolysis products typical of burning organic material

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills	- Remove all ignition sources. - Clean up all spills immediately. - Avoid breathing vapours and contact with skin and eyes. - Control personal contact with the substance, by using protective equipment. - Contain and absorb small quantities with vermiculite or other absorbent material. - Wipe up. - Collect residues in a flammable waste container.
Major Spills	- Clear area of personnel and move upwind. - Alert Fire Brigade and tell them location and nature of hazard. - May be violently or explosively reactive. - Wear breathing apparatus plus protective gloves. - Prevent, by any means available, spillage from entering drains or water course. - Consider evacuation (or protect in place). - No smoking, naked lights or ignition sources. - Increase ventilation. - Stop leak if safe to do so. - Water spray or fog may be used to disperse /absorb vapour. - Contain spill with sand, earth or vermiculite. - Use only spark-free shovels and explosion proof equipment. - Collect recoverable product into labelled containers for recycling. - Absorb remaining product with sand, earth or vermiculite. - Collect solid residues and seal in labelled drums for disposal. - Wash area and prevent runoff into drains. - If contamination of drains or waterways occurs, advise emergency services.

	Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	- Containers, even those that have been emptied, may contain explosive vapours. - Do NOT cut, drill, grind, weld or perform similar operations on or near containers. The substance is a peroxidisable vinyl monomer that may exothermically polymerise as a result of decomposition of accumulated peroxides; that is, the peroxides initiate very energetic polymerisation of the bulk monomer Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. - A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. - The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date. - Unopened containers received from the supplier should be safe to store for 18 months. - Opened containers of inhibited material should not be stored for more than 12 months; they should **NOT** be stored under an inert atmosphere. Generally, storage of inhibited vinyl monomers should be under air rather than nitrogen or other inert atmosphere, because customary inhibitors are phenolic compounds, which require oxygen for their action. Most vinyl monomers may be polymerized without removal of inhibitor by proper adjustment of initiator concentration, thus making the isolation of the more hazardous uninhibited material unnecessary. - Opened containers of uninhibited material (>500 g) should not be stored for more than 24 hours; small samples (less than 10 g) may be stored longer than 24 hours with discretion. Generally storage of uninhibited vinyl monomers should be under nitrogen and below room temperatures. For storage in excess of 24 hours, a suitable inhibitor should be added, and its name and quantity should be placed on the label.

Continued...

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- **DO NOT** enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- **DO NOT** use plastic buckets.
- Earth all lines and equipment.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- When handling, **DO NOT** eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Other information

- Store in original containers in approved flammable liquid storage area.
- Store away from incompatible materials in a cool, dry, well-ventilated area.
- **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.
- Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
- Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
- Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.
- Keep adsorbents for leaks and spills readily available.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.

In addition, for tank storages (where appropriate):

- Store in grounded, properly designed and approved vessels and away from incompatible materials.
- For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
- Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

For alkyl aromatics:
The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx - these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007

- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

WARNING:
May decompose violently or explosively on contact with other substances.

- This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed into the compound, rather than released from it, during its formation.
- The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation.
- Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds.

BRETHERICK L.: Handbook of Reactive Chemical Hazards

- Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat.
- Polymerisation of large quantities may be violent - even explosive.
- Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Continued...

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	styrene	Styrene, monomer	213 mg/m3 / 50 ppm	426 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Precipitated silica (a) / Silica gel (a) / Silica - Amorphous Precipitated silica (a) / Silica - Amorphous Silica gel (a)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica, fused / Silica - Crystalline Silica, fused	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined) (a) / Silica - Amorphous Diatomaceous earth (uncalcined)(a)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous Fume (thermally generated)(respirable dust) (g)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous Fumed silica (respirable dust) / Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	dimethyl phthalate	Dimethylphthalate	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	dibenzoyl peroxide	Benzoyl peroxide	5 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
styrene	Styrene	Not Available	Not Available	Not Available
silica amorphous	Silica gel, amorphous synthetic	6 mg/m3	6 mg/m3	6 mg/m3
silica amorphous	Silica, amorphous fumed	6 mg/m3	6 mg/m3	630 mg/m3
silica amorphous	Diatomaceous earth; (Silica-amorphous diatomaceous earth (uncalcined))	18 mg/m3	200 mg/m3	1200 mg/m3
silica amorphous	Siloxanes and silicones, dimethyl, reaction products with silica; (Hydrophobic silicon dioxide, amorphous)	0.07 mg/m3	0.77 mg/m3	4.6 mg/m3
silica amorphous	Silica, amorphous fume	0.3 mg/m3	0.3 mg/m3	1.6 mg/m3
silica amorphous	Silica amorphous hydrated	6 mg/m3	6 mg/m3	85 mg/m3
silica amorphous	Diatomaceous silica, calcined	0.9 mg/m3	9.9 mg/m3	59 mg/m3
glass fibres	Fibrous glass; (Fiber glass; Glass frit; Synthetic vitreous fibers)	15 mg/m3	170 mg/m3	990 mg/m3
dimethyl phthalate	Dimethylphthalate	15 mg/m3	1600 mg/m3	9300 mg/m3
dibenzoyl peroxide	Benzoyl peroxide	15 mg/m3	1200 mg/m3	7000 mg/m3

Ingredient	Original IDLH	Revised IDLH
Polyester Resin	Not Available	Not Available
styrene	5,000 ppm	700 ppm
silica amorphous	N.E. mg/m3 / N.E. ppm	3,000 mg/m3
glass fibres	Not Available	Not Available
dimethyl phthalate	9,300 mg/m3	2,000 mg/m3
dibenzoyl peroxide	7,000 mg/m3	1,500 mg/m3

MATERIAL DATA

NOTE D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed on Annex I
When they are placed on the market in a non-stabilised form, the label must state the name of the substance followed by the words "non-stabilised"
European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)

Continued...

aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

Other protection

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:

Metalfill Kit -Silver

Material	CPI
NATURAL RUBBER	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
SARANEX-23	C
TEFLON	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3 P2	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Continued...

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Silver coloured flammable liquid paste with a strong odour; not miscible with water.

Physical state	Free-flowing Paste	**Relative density (Water = 1)**	1.26
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Applicable	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	145-175	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	32	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	8.9	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.1	**Volatile Component (%vol)**	0
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water (g/L)	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	<1	**VOC g/L**	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death. Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the material either ▸ produces moderate inflammation of the skin in a substantial number of individuals following direct contact, and/or ▸ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Skin contact with the material may be harmful; systemic effects may result following absorption. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or

Continued...

prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Chronic

On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.
Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.
Harmful: danger of serious damage to health by prolonged exposure through inhalation.
Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.
Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.
Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.
Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.
There is some evidence that human exposure to the material may result in developmental toxicity. This evidence is based on animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects.
Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease.
Workers engaged in the manufacture of styrene polymers with exposure to generally <1 ppm for 1-36 years had low erythrocyte counts and altered liver enzyme profiles. Blood and liver effects do not appear to be of concern for human exposures to styrene. Occupational studies in humans show styrene to be a neurotoxicant.
Occupational styrene exposure causes central and peripheral nervous system effects. It causes a reversible decrease in colour discrimination and in some studies effects on hearing have been reported.
Neuro-optic pathways have been shown to be particularly vulnerable to organic solvent exposure and studies support the proposition that styrene exposure can induce dose-dependent colour vision loss. In the fibre-glass reinforced plastics industry, visual colour impairment was detected were exposure was above 4 ppm. Campagna D. et al, Neurotoxicology, 17(2), pp 367-374, 1996
Studies of effects of styrene on the haematopoietic and immune systems, liver and kidney, in exposed workers, do not reveal consistent changes. Central nervous system effects of styrene in rats, guinea pigs and rabbits, have been reported. Styrene exposure causes liver and lung toxicity in mice and nasal toxicity in rats and mice.
Chromosomal abnormalities (micronucleii, chromosome gaps or breaks, nuclear bridges and unscheduled DNA synthesis in peripheral lymphocytes) have been recorded in workers exposed to styrene. Such aberrations however are not always apparent in epidemiological studies and the status of styrene as a DNA effector is equivocal.
Death due to cancers among workers exposed to styrene is statistically unremarkable.
The dominant first metabolite of styrene is styrene-7,8-epoxide which binds covalently to DNA and shows activity in various in-vitro and in-vivo assays for genetic effects where it induces dose-related responses of chromosomal damage at low concentrations. Styrene-7,8-oxide is detected in the blood of workers exposed to styrene. Adducts in haemoglobin and DNA, DNA single-strand breaks/ alkali-labile sites as well as significant increases in the frequency of chromosomal damage have been found in workers exposed to styrene in the reinforced plastics industry.
In humans there is little evidence for an association between workplace exposure to styrene and spontaneous abortions, malformations or decreased male fecundity.
Spontaneous abortions amongst female worker, exposed to styrene, has been reported in some studies. This finding has not been substantiated in other studies. Increased congenital malformations, embryonic foetal deaths or reduced birth weights have also been reported but simultaneous exposure to other substances makes the link to styrene conjectural. In rats, there is some evidence for reduced sperm count and peripubertal animals may be more sensitive than adult animals. Styrene crosses the placenta in rats and mice. It increases prenatal death at doses levels causing decreased maternal weight gain. Decreased pup weight, postnatal developmental delays as well as neurobehavioral and neurochemical abnormalities have been reported in rats exposed to styrene during pre- or postnatal development. The potential for developmental toxicity appears to be much higher for styrene-7,8-oxide, a metabolite.
Rats given weekly doses of styrene by gavage at 500 mg/kg for 102 weeks showed liver, kidney, and stomach lesions; no effects were seen in mice. Reduced weight gain and increased liver and kidney weights occurred in rats receiving 285 or 475 mg/kg/day for 185 days but no effects at 95 mg/kg/day . Male and female rats were given 0, 1000, or 2000 mg/kg and male and female mice were given 0, 150, or 300 mg/kg by gavage for 78 weeks . Reduced body weight occurred in both treated male rat groups, high-dose female rats, and both treated female mouse groups. In another study, male and female mice were treated weekly with 1350 mg/kg . At 20 weeks, mortality was 50% and 20% for males and females, respectively accompanied by liver necrosis, splenic hypoplasia, and lung congestion. Male and female mice were exposed to 0, 62.5, 125, 250, or 500 ppm styrene for 6 hours/day, 5 days/week for 13 weeks . In both sexes the liver to body weight ratio was increased at the two highest doses; histopathology of the respiratory tract revealed metaplasia and degeneration of the olfactory epithelium of the nasal cavity at the lowest dose, necrosis at higher concentrations, and bronchiolar regeneration at all concentrations. Male and female rats exposed to 0, 125, 500, 1000, or 1500 ppm on the same schedule had increased liver to body weight ratios at the three highest levels in males and the two highest levels in females; degeneration of the olfactory epithelium occurred in both sexes at around 1000 ppm. Pathological changes were observed in the respiratory mucosa of rats following exposure to 1000 ppm 4 hours/day, 5 days/week for 3 weeks
Chromosomal abnormalities (micronucleii, chromosome gaps or breaks, nuclear bridges and unscheduled DNA synthesis in peripheral lymphocytes) have been recorded in workers exposed to styrene. Such aberrations however are not always apparent in epidemiological studies and the status of styrene as a DNA effector is equivocal.
Death due to cancers among workers exposed to styrene is statistically unremarkable.
The dominant first metabolite of styrene is styrene-7,8-epoxide which binds covalently to DNA and shows activity in various in-vitro and in-vivo assays for genetic effects where it induces dose-related responses of chromosomal damage at low concentrations. Styrene-7,8-oxide is detected in the blood of workers exposed to styrene. Adducts in haemoglobin and DNA, DNA single-strand breaks/ alkali-labile sites as well as significant increases in the frequency of chromosomal damage have been found in workers exposed to styrene in the reinforced plastics industry.

Metalfill Kit -Silver

TOXICITY	IRRITATION
Not Available	Not Available

styrene

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg[1]	Eye (rabbit): 100 mg/24h - moderate
Inhalation (rat) LC50: 11.8 mg/L/4H[2]	Eye (rabbit): 100 mg/24h - moderate
Inhalation (rat) LC50: 24 mg/L/4h[2]	Skin (rabbit): 500 mg - mild
Inhalation (rat) LC50: 2770 ppm/4H[2]	Skin (rabbit): 500 mg - mild
Oral (rat) LD50: 2650 mg/kgd[2]	

silica amorphous

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >2000 mg/kg[1]	* [Grace]
Dermal (rabbit) LD50: >5000 mg/kg[1]	Eye (rabbit): non-irritating *

Continued...

	Dermal (rabbit) LD50: >5000 mg/kg*[2]	Skin (rabbit): non-irritating *
	Inhalation (rat) LC50: >0.139 mg/l/14h *][2]	
	Oral (rat) LD50: >5000 mg/kg][2]	
	Oral (rat) LD50: >5000 mg/kge[2]	
	Oral (rat) LD50: >5000 mg/kgg[2]	
	Oral (rat) LD50: 3160 mg/kg*[2]	
	Oral (rat) LD50: 3160 mg/kg][2]	
	Oral (rat) LD50: 3160 mg/kg][2]	
glass fibres	TOXICITY	IRRITATION
	Not Available	Equivocal carcinogen or neoplastic age
dimethyl phthalate	TOXICITY	IRRITATION
	dermal (rat) LD50: >4800 mg/kg[2]	Eye (rabbit): 119 mg
	Oral (rat) LD50: >6700<6900 mg/kg[1]	
dibenzoyl peroxide	TOXICITY	IRRITATION
	dermal (mammal) LD50: >1000 mg/kg[2]	(@ 50%)
	Oral (rat) LD50: >950 mg/kg[1]	Eye (rabbit): 500 mg/24h - mild
		Skin effects (MAK): very weak
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

STYRENE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. **WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
SILICA AMORPHOUS	For silica amorphous: When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m3. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected. In humans, SAS is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]
GLASS FIBRES	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. For fibre glass wool: In October 2001, IARC classified fiber glass wool as Group 3, "not classifiable as to its carcinogenicity to humans." The 2001 decision was based on current human and animal research that shows no association between inhalation exposure to dust from fibre glass wool and the development of respiratory disease. This is a reversal of the IARC finding in 1987 of a Group 2B designation (possibly carcinogenic to humans) based on earlier studies in which animals were injected with large quantities of fiber glass. NTP and ACGIH have not yet reviewed the IARC reclassification or the most current fibre glass health research; at this time, both agencies continue to classify glass wool based on the earlier animal injection studies. There is little evidence for acute toxicity after inhalation of rockwool/ slagwool/ glasswool mineral fibres (MMMF). Rockwool/glasswool administered by inhalation produced little pulmonary fibrosis in experimental animals. [IARC Monograph 43] Animal studies with amorphous silica show that surviving rats rapidly recovered on removal from dust, the silica was largely eliminated and cellular nodules, perivascular infiltrations and emphysema were almost completely resolved [Patty's].

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	The dust has been associated with skin irritation due to the mechanical action of the fibres [CHEMINFO, Sax, ILO ENCYCLOPEDIA]. MMMF are manufactured to definite diameters and cannot split along their length rather they break across and form small particles not needles [FARIMA]. Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. The dust has been associated with skin irritation due to the mechanical action of the fibres [CHEMINFO, Sax, ILO ENCYCLOPAEDIA]. MMMF are manufactured to definite fibre diameters and cannot split along their length rather they break across and form small particles not needles [FARIMA].
DIMETHYL PHTHALATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited, cytoplasmic organelles that are found in the cells of animals, plants, fungi and protozoa. Peroxisome proliferators include certain hypolipidaemic drugs, phthalate ester plasticisers, industrial solvents, herbicides, food flavours, leukotriene D4 antagonists and hormones. Numerous studies in rats and mice have demonstrated the hepatocarcinogenic effects of peroxisome proliferators, and these compounds have been unequivocally established as carcinogens. However it is generally conceded that compounds inducing proliferation in rats and mice have little, if any, effect on human liver except at very high doses or extreme conditions of exposure. For low molecular weight phthalate esters) **Acute toxicity:** Dimethyl phthalate (DMP) and diethyl phthalate (DEP) exhibit low acute toxicity by oral, dermal and inhalation routes of exposure. Although acute oral toxicity data on DEP are based on older, inadequate studies by current guidelines, the lack of lethality at doses > 5 g/kg/ day is consistent with that seen with other phthalate esters and subchronic studies on DEP. **Repeated Dose Toxicity.** High dietary doses (5 % or -3,750 mg/ kg/ day) of DEP resulted in decreased body weights and tissue weights; no effects were seen in males at 1 % (-750 mg/ kg/ day) or in females at 0.2 % (~150 mg/ kg/ day). These results are similar to that seen following dermal administration of DMP to rabbits for 90 days at 4 g/ kg/ day. Neither DMP nor DEP exhibited chronic toxicity or carcinogenic effects in a one-year dermal initiation-promotion study in male mice. Further, no adverse effects were reported in rats fed diets containing up to 2% DMP for two years. **Genetic Toxicity (Salmonella*).*** Both DMP and DEP are negative for mutagenicity in the Ames assay **Chromosomal Aberrations**. Both DMP and DEP are negative for chromosomal damage in CHO cells in vitro. DMP was active in mouse lymphoma assay in the presence but not in the absence of S9; however, the overall weight of evidence from numerous genotoxicity assays indicates a lack of genotoxic effects. **Reproductive toxicity:.** No effects were seen in a two-generation reproductive study in mice fed DEP at doses of 3.2 g/ kg/ day. Although adequate reproductive studies are not available for DMP, data on DEP indicate that this material will not cause reproductive effects. This is supported by data showing that neither DEP or DMP had effects on male reproductive development . Although study details are lacking, no adverse effects on reproductive organs were reported in chronic studies conducted on DMP . The lack of developmental effects observed with DMP, coupled with chronic toxicity studies showing no effects on reproductive organs, negates the need to conduct a reproductive study for DMP. **Developmental toxicity:** No developmental effects have been observed following dietary exposure to either DMP or DEP at doses up to 5 % (4.2 g/ kg) in rats. Bacterial mutagen Reproductive effector in rats
DIBENZOYL PEROXIDE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. For benzoyl peroxide: The acute oral toxicity of benzoyl peroxide is very low: LD50 >2,000 mg/kg bw in mice, and 5,000 mg/kg bw in rats. No deaths occurred in male rats following inhalation of 24.3 mg/L. Visible effects included eye squint, dyspnea, salivation, lacrimation, erythema and changes of respiratory rates and motor activity. Benzoyl peroxide was slightly irritating to skins in 24 hr-patch tests. Benzoyl peroxide was not irritating to the eyes of rabbits if washed out within 5 minutes after instillation, however, if the chemical was not washed out until 24 hours later, it proved to be irritating. Positive results from sensitisation tests in guinea pigs and mice, and from a maximization test in human volunteers, indicate that benzoyl peroxide is a skin sensitiser. In the combined repeated dose and reproduction/developmental toxicity study (OECD TG 422), benzoyl peroxide did not produce hematological or biochemical adverse effects. Repeated administration by oral gavage up to 1,000 mg/kg bw/day for 29 days resulted in decreased weights of testes and epididymis in male rats. The NOAEL for repeated dose toxicity was 500 mg/kg bw/day. This substance did not cause gene mutation in bacteria (OECD TG 471 & 472) and *in vitro* chromosomal aberration in CHL (Chinese Hamster Lung) cells. An *in vivo* mammalian erythrocytes micronucleus test (OECD TG 474) produced negative result. The available evidence supports the conclusion that benzoyl peroxide is not a mutagen. There is no evidence to suggest that benzoyl peroxide is a carcinogen. However, there is some evidence from nonguidelines studies that benzoyl peroxide is a skin tumour promoter. In the combined repeated dose and reproduction/developmental toxicity study [OECD TG 422], no treatment-related changes in precoital time, rate of copulation, fertility and gestation were noted in any treated group. Adverse effects were shown at the highest dose of 1,000 mg/kg bw/day in parental male rats with the reduction of reproductive organ weight and slight testes degeneration. In parental female rats, no adverse effects were observed during the test period. The NOAEL for reproduction toxicity in male rats was 500 mg/kg bw/day. In the offspring, the only effect seen was that body weight gain of pups

Continued...

	at dose of 1,000 mg/kg bw/day was significantly decreased. The NOAEL for developmental toxicity was 500 mg/kg bw/day. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	✔	**Carcinogenicity**	✔
Skin Irritation/Corrosion	✔	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	⊘	**STOT - Repeated Exposure**	✔
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✔ *– Data required to make classification available*
✖ *– Data available but does not fill the criteria for classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

NOT AVAILABLE

Ingredient	Endpoint	Test Duration	Effect	Value	Species	BCF
Polyester Resin	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
styrene	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
silica amorphous	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
glass fibres	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
dimethyl phthalate	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
dibenzoyl peroxide	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

May cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For example, there is an increase in toxicity as alkylation of the naphthalene structure increases. The order of most toxic to least in a study using grass shrimp (Palaemonetes pugio) and brown shrimp (Penaeus aztecus) was dimethylnaphthalenes > methylnaphthalenes >naphthalenes.
Studies conclude that the toxicity of an oil appears to be a function of its di-aromatic and tri-aromatic hydrocarbons, which includes three-ring hydrocarbons such as phenanthrene.
The heavier (4-, 5-, and 6-ring) PAHs are more persistent than the lighter (2- and 3-ring) PAHs and tend to have greater carcinogenic and other chronic impact potential. PAHs in general are more frequently associated with chronic risks. These risks include cancer and often are the result of exposures to complex mixtures of chronic-risk aromatics (such as PAHs, alkyl PAHs, benzenes, and alkyl benzenes), rather than exposures to low levels of a single compound.
Anthrcene is a phototoxic PAH . UV light greatly increases the toxicity of anthracene to bluegill sunfish. . Benchmarks developed in the absence of UV light may be under-protective, and biological resources in strong sunlight are at more risk than those that are not.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)
silica amorphous	LOW	LOW
dimethyl phthalate	LOW (Half-life = 14 days)	LOW (Half-life = 46.58 days)
dibenzoyl peroxide	LOW (Half-life = 14 days)	LOW (Half-life = 21.25 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)
silica amorphous	LOW (LogKOW = 0.5294)
dimethyl phthalate	LOW (BCF = 57)
dibenzoyl peroxide	LOW (LogKOW = 3.46)

Mobility in soil

Ingredient	Mobility
styrene	LOW (KOC = 517.8)
silica amorphous	LOW (KOC = 23.74)
dimethyl phthalate	LOW (KOC = 37.09)
dibenzoyl peroxide	LOW (KOC = 771)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Continued...

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and MSDS and observe all notices pertaining to the product. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (ADG)

UN number	3269	
Packing group	III	
UN proper shipping name	POLYESTER RESIN KIT	
Environmental hazard	No relevant data	
Transport hazard class(es)	Class	3
	Subrisk	Not Applicable
Special precautions for user	Special provisions	236
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

UN number	3269	
Packing group	III	
UN proper shipping name	Polyester resin kit	
Environmental hazard	No relevant data	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Special precautions for user	Special provisions	A66A163
	Cargo Only Packing Instructions	370
	Cargo Only Maximum Qty / Pack	5 kg
	Passenger and Cargo Packing Instructions	370
	Passenger and Cargo Maximum Qty / Pack	5 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y370
	Passenger and Cargo Limited Maximum Qty / Pack	1 kg

Sea transport (IMDG-Code / GGVSee)

UN number	3269	
Packing group	III	
UN proper shipping name	POLYESTER RESIN KIT	
Environmental hazard	Not Applicable	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable

Continued...

Special precautions for user	EMS Number	F-E , S-D
	Special provisions	236 340
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	styrene	Y
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	dimethyl phthalate	Y

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

STYRENE(100-42-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

SILICA AMORPHOUS(7631-86-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

GLASS FIBRES(65997-17-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)

DIMETHYL PHTHALATE(131-11-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)

DIBENZOYL PEROXIDE(94-36-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (glass fibres; dibenzoyl peroxide; styrene; dimethyl phthalate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (glass fibres)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
silica amorphous	112926-00-8, 112945-52-5, 60676-86-0, 61790-53-2, 67762-90-7, 68611-44-9, 68909-20-6, 69012-64-2, 7631-86-9, 844491-94-7, 91053-39-3
glass fibres	65997-17-3, 94551-77-6

Continued...

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at:
www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

end of SDS